EXTRUDED CERAMIC FOR FLOORS AND FACADE 2017–2018



EXTRUSION

Our ceramics are cut from moist, continuous and mouldable strands of clay.

They are not pressed from dry clay powder.

This extrusion process allows the pores and capillary channels in the raw clay mass to be retained.

The body is therefore naturally breathable and weatherproof. Even the smallest amount of condensation can escape.

We call this the membrane effect.

The body underside of extruded ceramics is heavily structured. This provides optimum interlocking and adhesion characteristics.

Extruded ceramics are therefore suitable as frost-proof coatings.

Proven in practice, not just in the test laboratory conditions defined for the DIN EN ISO 10545-12 standard.

We thus provide a 25-year frost-resistance* guarantee.

^{*}More information about Ströher's frost resistance guarantee is available on page 144.

It is often the small details that determine perfection.

However, usage perfection in outdoor areas is hardly a small detail.

An implementation concept that combines design and usage requirements is required here.

We call our ceramics: concept ceramics.

For a uniform, large-scale design with top usage convenience and comfort

For floors and walls.
For fixed and loose laying.
For surfaces, for steps and for edgings.

Outdoors and indoors. Safe to walk on and easy to clean. Made hard-wearing by being fired at a high temperature.

We create usage perfection.

We are market leaders in terms of the variety of our mouldings for good reason.

PERFECTION

MARKING

We are makers of clinkers and ceramics. We mark our territory with glaze engineering.

As ingredients that are natural also react naturally. They cannot be calculated down to the last detail.

Using our intuition and 133 years of firing experience, we have purposefully put these reactions to good use, in order to also develop non-standard surfaces.

Individual compositions from more than 50 different quality tones also result in the most fascinating spectrum of colours.

We process raw clay from local pits and, as a production company, ensure:

The sustainable use of resources. And maximum energy efficiency.

We do not accept "no can do". Although we do allow "it's not yet possible". Because we are real makers.

For a high-quality natural product. Since 1884.

KERAPLATTE®		PAGE 12
ZOÉ	Perfect application. And a nice feel underfoot. Organic easy cleaning.	14
GRAVEL BLEND	Fine grained matrix. Coarse grained ease of cleaning.	18
EPOS	Keeps promises. Extruded natural stone ceramic.	22
AERAT	Striking trend colours. Self-assured surface appearance.	26
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ROCCIA	Relief-stressed, rock-like structure – Ströher evergreens and classics.	40
TASAR ASAR	Concentrated understatement. In the practical mini-large format.	46
TERRA	Vibrant colours. Original and resilient.	50

KERAPLATTE® PAGE 12



Glazed tones. Can stand a lot.

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TERRACE SLAE	BS	PAGE 60
GRAVEL BLEND	Antiquity and function. Coarse grained. Easy to clean. In large format.	62
TERIOTEC® & PROFILE	A strong structure, but also with an easy-clean surface technology.	66
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COMMERCIAL CERAMICS

Extra strong with extra traction due to overthickness and extrusion.

The step safety concept

that grabs abrasion resistant

84

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CLINKER BRICK SLIPS PAGE 88 Perfectly natural. 90 KONTUR Fusion finish. Clinker body. Agreeably imperfect. 96 STITTEL Architectural, exciting and subtle. Announced: Long format for 100 RIEGEL 50 particularly straight-edged design **HAND** Embodiment of old values. 104 **STRICH** environmentally sound, high-technology extrusion. STEIN Up to date. Visible brickwork with 108 LINGE antique look. Modern handling. **GLANZ** Retro-brick with shine effect. 112 Extra slim. Long shape. The high tech patina brick-slip in sintered 116 **ZEITLOS** clinker quality and premium strength. The distinctive classic. 122 Rough and sandy protected. Against wind and weather. 126

And too high energy costs.

CLINKER BRICK SLIPS

PAGE 88



Natural stone look in an economically large size.

132

INFORMATION

PAGE 136



Step-on safety and anti-slip properties, ASR A1.5/1,2 General requirements and Tests.

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140



Outdoor tested frost proof: Functional ceramics with membrane effect.

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Application information for outside flooring and outside stairs. How to apply clinker brick slips correctly to a facade.

145

Imprint

Errors and changes excepted.

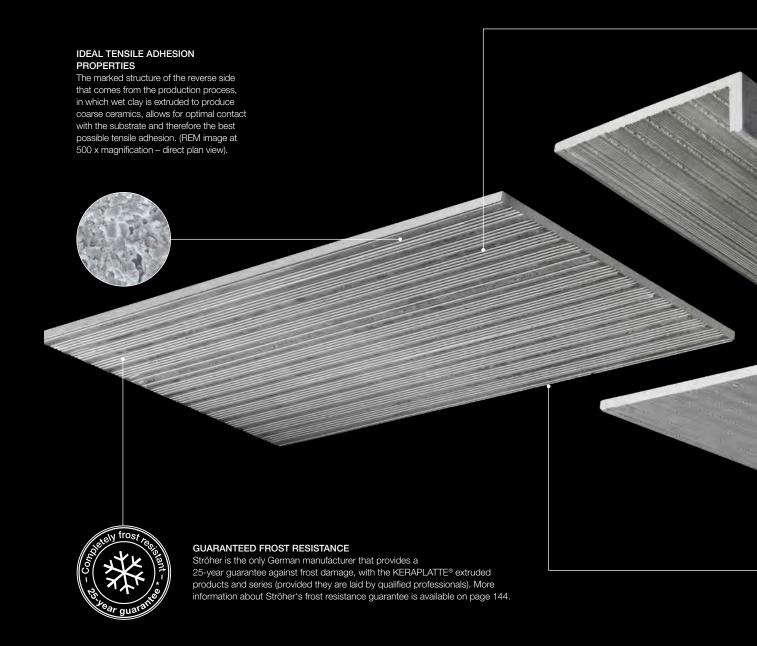
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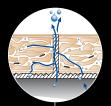
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Concept, text and design: Ströher GmbH

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KERAPLATTE®. FOR PERMANENT INSTALLATION. FROM OUTDOORS TO INDOORS WITH TRIM PECES





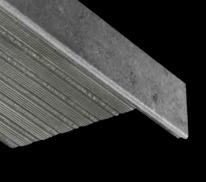
FUNCTIONALLY ENHANCED CERAMIC WITH MEMBRANE EFFECT.

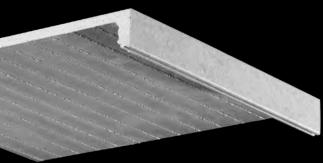
Thanks to the manufacturing method using extrusion, Ströher ceramics have a 'weatherproof' pore structure involving capillary channels that allow the material to 'breathe' as well as a homogeneous particulate structure that promotes drainage. Even the smallest amount of condensation can escape naturally. We call this the membrane effect.



A variety of trim pieces, frost resistance and fully decorated edges. Perfect usability from a single supplier for surfaces, stairs and edge closures. From the classic split tile through large formats and up to innovative balcony edge closures.

Creating edges using sophisticated ceramic solutions. The new generation of Florentine style. Contemporary, reduced straight-edged design: loft stair tread tile® and loft angle tile®. The original.







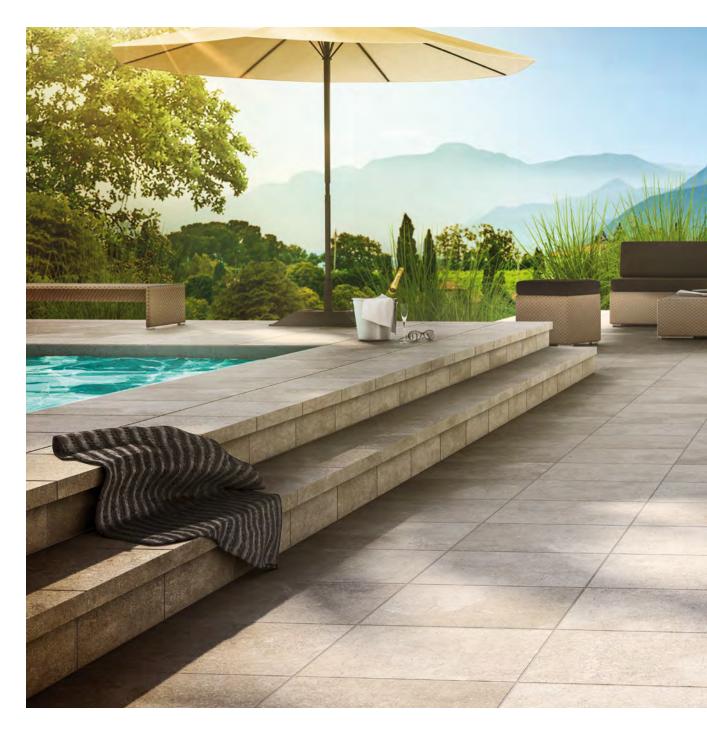




STRÖHER HARDGLAZE 2.0 AND 3.0

The next development in Ströher's hard glaze technology provides better anti-slip safety in wet conditions – still with the same ease of use and cleaning.





SOPHISTICATED SCREED LOOK WITH PERFECT APPLICATION AND A MOULDING-CONCEPT.

Zoé demonstrates its true capabilities when firmly laid with matching ceramic stairs and edges. We call it the "comfort concept". This perfect application is also really easy to achieve with the quick-laying 30×30 or 30×45 format. Yet it also offers a prestigious look and a nice feel underfoot. And it is completely organic – no impregnation, no time-consuming maintenance with aggressive chemicals, blowtorches, pressure washers or acrobatic scraping of the pointing. Just water and a cloth are enough. This leaves more time for relaxing. And with ceramic tiles, barbecues are no problem. Zoe provides minimalist design with a sophisticated screed look in four colours and a matching loft moulding range.



PERFECT APPLICATION, AND A NICE FEEL UNDERFOOT, ORGANIC EASY CLEANING,



COMFORT CONCEPT. MINIMALIST DESIGN. QUICK TO LAY.

COLOURS



PRODUCT DETAILS







KERAPLATTE®

glazed













ĎIN EN 14411, Gr. Al _b			V	7	**		Ψ
format no.	8031	8045	4817	9430	9441	8102	9010
description	stoneware tile	stoneware tile 1)	loft angle tile® 1) 2)	loft stair tread tile® 1) 2) 3)	loft stair tread corner® 1) 2) 3)	skirting	riser corner 1)
nominal size (cm)	30 x 30	30 x 45	30	30	30	30	-
production size (mm)	294 x 294 x 10	444 x 294 x 10	294 x 175 x 52 x 10	294 x 340 x 35 x 11	340 x 340 x 35 x 11	294 x 73 x 8	157 x 52 x 52 x 10
970 grey 971 greige 972 taupe	★ PG 12 ●	★ PG 367 ●	* PG 675 ●	* PG 967 ●	PG 113 ●	PG 55 ●	PG 80 ●
973 anthracite							
pieces per bundle	11	6	6	4	1	18	2
pieces per m²/rm incl. joint	11,00	7,41	3,30	3,30	-	3,30	-
pieces per pallet	572	312	192	100	78	3.240	1.704
m²/rm per bundle	1,00	0,81	1,82	1,21	-	5,45	-
m²/rm per pallet	52,00	42,11	58,18	30,30	-	981,82	-
bundles per pallet	52	52	32	25	78	180	852
kg per pallet	955	823	278	234	281	1.257	682
kg per piece	1,670	2,637	1,450	2,340	3,600	0,388	0,400
kg per m²/rm	18,370	19,540	4,785	7,722	-	1,280	-
kg per bundle	18,370	15,822	8,700	9,360	3,600	6,984	0,800
slip resistance	R 10/A	R 10/A	R 10/A	R 10/A	R 10/A	-	-
load group	5 4)	5 4)	5 4)	5 4)	5 4)	-	-
surcharge	*	*	*	-	-	*	-

- ★ = Discount on pallets. = Normally available ex stock. PG = Price group (see price list 2017). ◆ = Minimum quantity: each open box will incur a surcharge. ¹¹ = calibrated 2) = The marked trim pieces are to be used in accordance with the applicable instructions for use from Ströher GmbH as well as applicable standards and informational leaflets. For further information please see catalogue pages 145 ff. or visit our website under www.stroeher.de. $^{3)}$ = The 340 mm tread depth of the loft stair tread corner® and tread tile® allows flexible use and adjustment, even for non-standard stairs. 4) = Colour 973 anthracite meets loadgroup 4. The formats shown are illustrative drawings and are not binding. All information without guarantee.
- * Ströher is the only German manufacturer offering a 25-year frost resistance guarantee on the following extruded products that have been correctly installed by a qualified professional tiler: Zoé, Gravel Blend, Epos, Aera T, Aera, Roccia X, Roccia, Asar, Terra, Duro, TerioTec $^{\rm @}$ X Profile, TerioTec $^{\rm @}$ X, TerioTec $^{\rm @}$, Stalotec®, Kontur, Stiltreu, Riegel 50, Handstrich, Steinlinge, Glanzstücke, Zeitlos, Keraprotect® and Keravette®. Please find further explanations in our general terms and conditions.



























GRAVEL BLEND UPDATE



ROUND ROLLED PEBBLES. EXTRUDET CLAY. FOR THE ANTIQUE LOOK WITH FUNCTION.

Gravel Blend's surface finish is modelled on conglomerate rock with a fine-grained matrix and river-pebble inclusions. It is a naturally occurring type of stone that has formed over the course of millions of years since the Alps began to take shape.

Gravel Blend is also created by means of a classic 'baking' process, which makes ceramics very resistant. This is known as 'extrusion' of moist raw clay. Fired using the most modern furnace technology, Gravel Blend combines the primeval appearance of 'conglomerate' with the utility of an easy-maintenance, non-slip outdoor surface. Modern, frost resistant and durable.



FINE GRAINED MATRIX.
COARSE GRAINED
EASE OF CLEANING.

GRAVEL BLEND UPDATE)







TRENDY. ARCHAIC. EXTRUDED.

COLOURS





































PRODUCT DETAILS

KERAPLATTE®							
glazed, DIN EN 14411, Gr. Al _b							
format no.	8031	8062	4817	9430	9441	8102	9010
description	stoneware tile	stoneware tile 1)	loft angle tile® 1) 2)	loft stair tread tile® 1) 2)	loft stair tread corner® 1) 2) 3)	skirting	riser corner 1)
nominal size (cm)	30 x 30	30 x 60	30	30	30	30	-
production size (mm)	294 x 294 x 10	594 x 294 x 10	294 x 175 x 52 x 10	294 x 340 x 35 x 11	340 x 340 x 35 x 11	294 x 73 x 8	157 x 52 x 52 x 10
960 beige 961 brown 962 grey 963 black 964 taupe	* PG 12 ●	★ PG 412 ●	★ PG 675 ●	★ PG 967 ●	PG 113 ●	PG 55 ●	PG 80 ●
pieces per bundle	11	6	6	4	1	18	2
pieces per m²/rm incl. joint	11,00	5,50	3,30	3,30	-	3,30	-
pieces per pallet	572	240	192	100	78	3.240	1.704
m²/rm per bundle	1,00	1,09	1,82	1,21	-	5,45	-
m²/rm per pallet	52,00	43,64	58,18	30,30	-	981,82	-
bundles per pallet	52	40	32	25	78	180	852
kg per pallet	955	877	278	234	281	1.257	682
kg per piece	1,670	3,654	1,450	2,340	3,600	0,388	0,400
kg per m²/rm	18,370	20,097	4,785	7,722	-	1,280	-
kg per bundle	18,370	21,924	8,700	9,360	3,600	6,984	0,800
slip resistance	R 10/A	R 10/A	R 10/A	R 10/A	R 10/A	-	-
load group	5 4)	5 ⁴⁾	5 ⁴⁾	5 4)	5 4)	-	-
surcharge	*	*	*	-	-	*	-

^{★ =} Discount on pallets. ● = Normally available ex stock. PG = Price group (see price list 2017). ◆ = Minimum quantity: each open box will incur a surcharge. ¹¹ = calibrated ²¹ = The marked trim pieces are to be used in accordance with the applicable instructions for use from Ströher GmbH as well as applicable standards and informational leaflets. For further information please see catalogue pages 145 ff. or visit our website under www.stroeher.de. ³¹ = The 340 mm tread depth of the loft stair tread corner® and tread tile® allows flexible use and adjustment, even for non-standard stairs. ⁴¹ = Colour 963 black meets loadgroup 4. The formats shown are illustrative drawings and are not binding. All information without guarantee.



^{*} Ströher is the only German manufacturer offering a 25-year frost resistance guarantee on the following extruded products that have been correctly installed by a qualified professional tiler: Zoé, Gravel Blend, Epos, Aera T, Aera, Roccia X, Roccia, Asar, Terra, Duro, TerioTec® X Profile, TerioTec® X, TerioTec®, Stalotec®, Kontur, Stiltreu, Riegel 50, Handstrich, Steinlinge, Glanzstücke, Zeitlos, Keraprotect® and Keravette®. Please find further explanations in our general terms and conditions.

EPOS



NATURAL STONE IN DESIGN AND FEEL. THANKS TO THE MOST UP-TO-DATE EXTRUTEC® TECHNOLOGY AS EVER, EASY TO CLEAN AND FROST RESISTANT.

Epos is the easy-to-use solution for an environmentally friendly, easy-clean and reliable stone floor effect. Distinctive natural stone ceramic – processed with care; made possible by means of state-of-the-art digital printing technology that does not produce a 'transfer' look that is otherwise common with digital printing.

This is where the 'look' and the 'feel' produce a special impression together. Thanks to Hardglaze 3.0, developed especially for digital printing, you have to look very hard – or feel very carefully – to detect that it isn't really natural stone. And that is combined with the typical hard glaze extra-easy cleaning characteristics.



KEEPS PROMISES, EXTRUDED NATURAL STONE CERAMIC,









RELIABLE. **DECEPTIVELY GENUINE-**LOOKING. DISTINCTIVE.

COLOURS























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PRODUCT DETAILS

KERAPLATTE®								
glazed, DIN EN 14411, Gr. Al _b								
format no.	8031	8045	8063	4817	9430	9441	8102	9010
description	stoneware tile	stoneware tile	stoneware tile	loft angle tile® 1) 2)	loft stair tread tile ^{® 1) 2) 3)}	loft stair tread corner® 1) 2) 3)	skirting	riser corner 1)
nominal size (cm)	30 x 30	30 x 45	30 x 60	30	30	30	30	-
production size (mm)	294 x 294 x 10	444 x 294 x 10	594 x 294 x 10	294 x 175 x 52 x 10	294 x 340 x 35 x 11	340 x 340 x 35 x 11	294 x 73 x 8	157 x 52 x 52 x 10
951 krios 952 pidra	* PG 12 ●	★ PG 367 ●	★ PG 412 ●	★ PG 675 ●	* PG 967 ●	PG 113 ●	PG 55 ●	PG 80 ●
955 eres	★ PG 12 ●	★ PG 367 ●		★ PG 6/5 ●	★ PG 967 ●	PG 113 •	PG 55 •	PG 80 •
957 kawe								
pieces per bundle	11	6	6	6	4	1	18	2
pieces per m²/rm incl. joint	11,00	7,41	5,50	3,30	3,30	-	3,30	-
pieces per pallet	572	312	240	192	100	78	3.240	1.704
m²/rm per bundle	1,00	0,81	1,09	1,82	1,21	-	5,45	-
m²/rm per pallet	52,00	42,11	43,64	58,18	30,30	-	981,82	-
bundles per pallet	52	52	40	32	25	78	180	852
kg per pallet	955	823	877	278	234	281	1.257	682
kg per piece	1,670	2,637	3,654	1,450	2,340	3,600	0,388	0,400
kg per m²/rm	18,370	19,540	20,097	4,785	7,722	-	1,280	-
kg per bundle	18,370	15,822	21,924	8,700	9,360	3,600	6,984	0,800
slip resistance	R 10/A	R 10/A	R 10/A	R 10/A	R 10/A	R 10/A	-	-
load group	5	5	5	5	5	5	-	-
surcharge	*	*	*	*	-	-	*	-

^{★ =} Discount on pallets. ● = Normally available ex stock. PG = Price group (see price list 2017). ◆ = Minimum quantity: each open box will incur a surcharge. ¹¹ = Calibrated ²¹ = The marked trim pieces are to be used in accordance with the applicable instructions for use from Ströher GmbH as well as applicable standards and informational leaflets. For further information please see catalogue pages 145 ff. or visit our website under www.stroeher.de. ³¹ = The 340 mm tread depth of the loft stair tread corner® and tread tile® allows flexible use and adjustment, even for non-standard stairs. The formats shown are illustrative drawings and are not binding. All information without guarantee.



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AERA T



INNOVATIVE HARDGLAZE 2.0 GLAZE: CLASSIC TREND FLOORING. ALSO AVAILABLE AS TERRACE SLAB. IN PROFILED 40 \times 80 CM.

Some colour tones are representative of a certain architectural style and really depict that in a nutshell. cool grey, warm brown and elegant yellow – powerful colours that one can regard as typifying the enduring architectural trends of the Bauhaus style, cottage style or villa style. As reduced, comfortable or elegant as the architecture – that is how this flooring appears, depending on the colour.

With the classic Aera natural stone structure, but also with an even more self-assured surface finish, although it remains just as easy to clean and anti-slip. The Hardglaze 2.0 glaze developed by Ströher on the basis of highly refined, mineral-oxidic raw materials is what makes this possible and turns Aera T into a durable trend flooring without short-lived colour caprioles.



STRIKING
TREND COLOURS.
SELF-ASSURED
SURFACE
APPEARANCE.



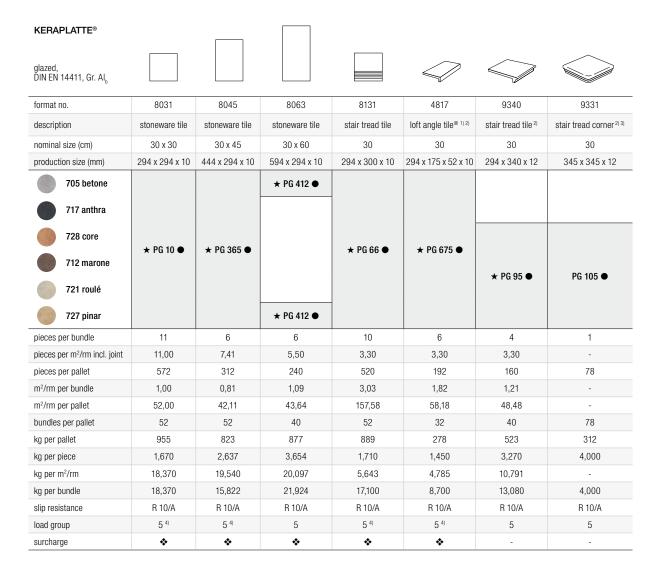






FROST-RESISTANT. ANTI-SLIP. TRENDLESSLY TRENDY.

PRODUCT DETAILS































= Discount on pallets. ● = Normally available ex stock.

= Price group (see price list 2017).

= Minimum quantity: each open box will incur a surcharge.

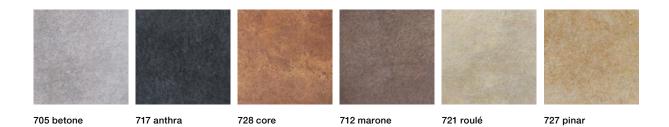
= calibrated

The marked trim pieces are to be used in accordance with the applicable instructions for use from Ströher GmbH as well as applicable standards and informational leaflets. For further information please see catalogue pages 145 ff. or visit our website under www.stroeher.de.

The 340 mm tread depth of the loft stair tread corner® and tread tile® allows flexible use and adjustment, even for non-standard stairs.

Colour 717 anthra meets loadgroup 4. The formats shown are illustrative drawings and are not binding. All information

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9430	9441	8102/8108	9010	9113/9117	9114/9118	0331
loft stair tread tile® 1) 2) 3)	loft stair tread corner® 1) 2) 3)	skirting	riser corner 1)	stair skirting left	stair skirting right	mosaic surfaces
30	30	30	-	-	-	30 (2,5 x 2,5)
294 x 340 x 35 x 11	340 x 340 x 35 x 11	294 x 73 x 8	157 x 52 x 52 x 10	skirting length 290	skirting length 290	294 x 294 x 10
★ PG 967 ●	PG 113 ●					
		PG 55 ●	PG 80 ●	PG 1225 ●	PG 1225 ●	PG 495 ●
4	1	18	2	9	9	11
3,30	-	3,30	-	-	-	11,00
100	78	3.240	1.704	-	-	-
1,21	-	5,45	-	-	-	1,00
30,30	-	981,82	-	-	-	-
25	78	180	852	-	-	-
234	281	1.257	682	-	-	-
2,340	3,600	0,388	0,400	0,584	0,584	1,500
7,722	-	1,280	-	-	-	16,500
9,360	3,600	6,984	0,800	5,256	5,256	16,500
R 10/A	R 10/A	-	-	-	-	R 10/B
5 ⁴⁾	5 4)	-	-	-	-	5 4)
-	-	*	-	-	-	*

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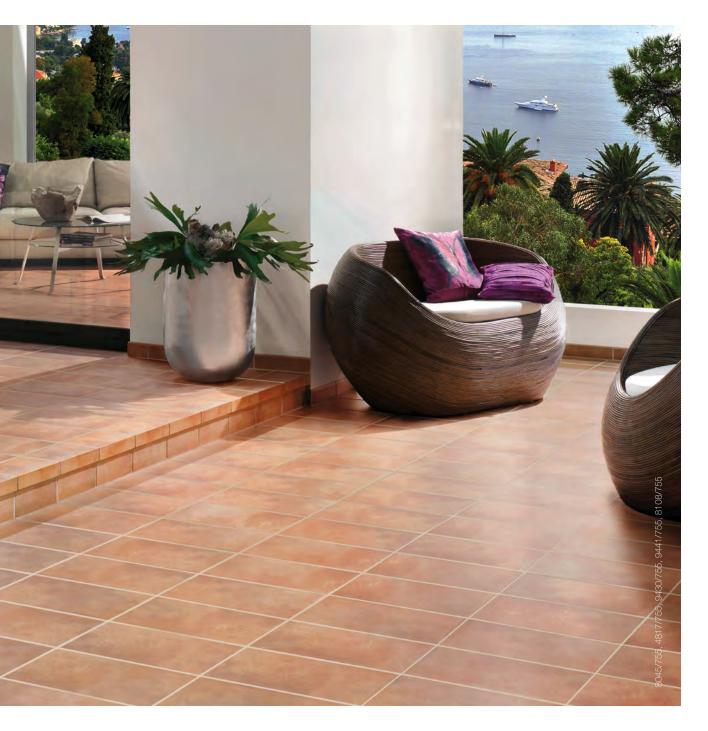
AERA



THE ORIGINAL: OFTEN COPIED CERAMIC ERA. EASY-TO-CLEAN STONE SHINE. MADE OF COARSE CERAMIC NATURAL STONE.

Formed over the course of centuries under immense pressure: That is the story of how natural stone forms. But now a new era has begun: extruded and not pressed. Nevertheless, this product still displays the characteristic veins, mineral enclosures and natural-looking flame effect. What is different is that it is weatherproof, easy to clean and comes in a wide range of shapes.

This coarse ceramic premium series shows one thing: Ease of cleaning and a stone shine can be a simple matter both indoors and outdoors.



NATURAL STONE
MADE OF CERAMIC MATERIAL.
THAT'S HOW EASY
IT CAN BE.









FROST RESISTANT. ANTI-SLIP. STYLISH.

PRODUCT DETAILS

KERAPLATTE®									
glazed, DIN EN 14411, Gr. Al _b									
format no.	8081	8031	8045	8063	8181	8131	4816	4817	9240
description	stoneware tile	stoneware tile	stoneware tile	stoneware tile	stair tread tile	stair tread tile	stair tread tile 1) 2)	stair tread tile 1) 2)	stair tread tile 2)
nominal size (cm)	25	30	30 x 45	30 x 60	25	30	25	30	25
production size (mm)	240 x 240 x 10	294 x 294 x 10	444 x 294 x 10	594 x 294 x 10	240 x 300 x 10	294 x 300 x 10	240 x 175 x 52 x 10	294 x 175 x 52 x 10	240 x 340 x 12
725 faveo 750 rubeo 720 baccar	* PG 10 ●	★ PG 10 ●			★ PG 66 ●	* PG 66 ●	★ PG 67 ●	★ PG 675 ●	★ PG 93 ●
722 paglio 710 crio 755 camaro		× Fu IV	★ PG 365 ●	★ PG 412 ●		× FU 00 •		× ru 0/3	
pieces per bundle	16	11	6	6	10	10	6	6	4
pieces per m²/rm incl. joint	16,00	11,00	7,41	5,50	4,00	3,30	4,00	3,30	4,00
pieces per pallet	1.008	572	312	240	640	520	456	192	160
m²/rm per bundle	1,00	1,00	0,81	1,09	2,50	3,03	1,50	1,82	1,00
m²/rm per pallet	63,00	52,00	42,11	43,64	160,00	157,58	114,00	58,18	40,00
bundles per pallet	63	52	52	40	64	52	76	32	40
kg per pallet	1.174	955	823	877	950	889	520	278	414
kg per piece	1,165	1,670	2,637	3,654	1,485	1,710	1,140	1,450	2,590
kg per m²/rm	18,640	18,370	19,540	20,097	5,940	5,643	4,560	4,785	10,360
kg per bundle	18,640	18,370	15,822	21,924	14,850	17,100	6,840	8,700	10,360
slip resistance	R 10/A	R 10/A	R 10/A	R 10/A	R 10/A				
load group	5	5	5	5	5	5	5	5	5
surcharge	*	*	*	*	*	*	*	*	-

^{★ =} Discount on pallets. ● = Normally available ex stock. PG = Price group (see price list 2017). ♦ = Minimum quantity: each open box will incur a surcharge. ¹¹ = calibrated ²¹ = The marked trim pieces are to be used in accordance with the applicable instructions for use from Ströher GmbH as well as applicable standards and informational leaflets. For further information please see catalogue pages 145 ff. or visit our website under www.stroeher.de. ³¹ = The 340 mm tread depth of the loft stair tread corner® and tread tile® allows flexible use and adjustment, even for non-standard stairs. The formats shown are illustrative drawings and are not binding. All information without guarantee.

^{*} Ströher is the only German manufacturer offering a 25-year frost resistance guarantee on the following extruded products that have been correctly installed by a qualified professional tiler: Zoé, Gravel Blend, Epos, Aera T, Aera, Roccia X, Roccia X, Roccia, Asar, Terra, Duro, TerioTec® X Profile, TerioTec® X, TerioTec®, Stalotec®, Kontur, Stiltreu, Riegel 50, Handstrich, Steinlinge, Glanzstücke, Zeitlos, Keraprotect® and Keravette®. Please find further explanations in our general terms and conditions.













710 crio 725 faveo 750 rubeo 720 baccar 722 paglio 755 camaro



















		V	\rightarrow	Ψ	u	\checkmark	Ш	Ш
9340	9331	9430	9441	8100/8107	8102/8108	9010	9113/9117	9114/9118
stair tread tile 2)	stair tread corner ^{2) 3)}	loft stair tread tile® 1) 2) 3)	loft stair tread corner® 1) 2) 3)	skirting	skirting	riser corner 1)	stair skirting left	stair skirting right
30	30	30	30	25	30	-	-	-
294 x 340 x 12	345 x 345 x 12	294 x 340 x 35 x 11	340 x 340 x 35 x 11	240 x 73 x 8	294 x 73 x 8	157 x 52 x 52 x 10	skirting length 290	skirting length 290
★ PG 95 ●	PG 105 ●			PG 525 ●	PG 55 ●	PG 80 ●	PG 1225 ●	PG 1225 ●
× PG 95 ●	PG 105 •				PG 55 •	PG 60 •	PG 1225 •	PG 1225 •
		★ PG 967 ●	PG 113 ●					
4	1	4	1	18	18	2	9	9
3,30	-	3,30	-	4,00	3,30	-	-	-
160	78	100	78	3.600	3.240	1.704	-	-
1,21	-	1,21	-	4,50	5,45	-	-	-
48,48	-	30,30	-	900,00	981,82	-	-	-
40	78	25	78	200	180	852	-	-
523	312	234	281	1.094	1.257	682	-	-
3,270	4,000	2,340	3,600	0,304	0,388	0,400	0,584	0,584
10,791	-	7,722	-	1,216	1,280	-	-	-
13,080	4,000	9,360	3,600	5,472	6,984	0,800	5,256	5,256
R 10/A	R 10/A	R 10/A	R 10/A	-	-	-	-	-
5	5	5	5	-	-	-	-	-
-	-	-	-	*	*	-	-	-





















STRÖHER MOULDING-CONCEPT

For a suitable floor concept. Staircases, steps & edges.







Ecofriendly









FROST RESISTANT. ANTI-SLIP. STYLISH.

PRODUCT DETAILS

KERAPLATTE®

glazed, DIN EN 14411, Gr. Al,







format no.	0232/AE 02	0235/AE 02	0600/AE 10	0501/AE 12
description	border	corner piece for border	inlay Fiora	inlay Windrose
nominal size (cm)	30	-	60	A pair from 0501 with edge tiles 0505 in the 24 cm grid. A pair from 0501 fit with edge
production size (mm)	294 x 72 x 10	72 x 72 x 10	594 x 594 x 10	tiles 0503 in the 30 cm grid. $\emptyset = 715$ mm
price group	PG 93 ●	PG 86 ●	PG 1188 ●	PG 1231 ●
price group pieces per m²/rm incl. joint	PG 93 ● 3,30	PG 86 ● -	PG 1188 ● -	PG 1231 ● -
		PG 86 ● - 0,200	PG 1188 ● - 7,600	PG 1231 ● - 7,600
pieces per m²/rm incl. joint	3,30	-	-	-

0331/710 crio



0331/755 camaro



0331/AE 03



Produced out of the following colours: 710 crio, 720 baccar, 722 paglio, 725 faveo, 750 rubeo, 755 camaro

0232/AE 02



Produced out of the following colours: 725 faveo, 750 rubeo, 640 maro

0501/AE 12



Inlay Windrose with 0505/725 faveo, produced out of the following colours: 720 baccar, 730 beseno, 750 rubeo

0600/AE 10 Motiv Fiora



Produced out of the following colours: 725 faveo, 750 rubeo, 640 maro







format no.	0503	0505	0331	
description	edge tiles	edge tiles	mosaic surfaces	
nominal size (cm)	30	25	30 (2,5 x 2,5)	
production size (mm)	900 x 900	1000 x 1000	294 x 294 x 10	
725 faveo 750 rubeo 720 baccar	PG 1232 ●	PG 1232 ●		
722 paglio	Fu 1232			
710 crio				
755 camaro			PG 495 ●	
AE 03				
pieces per bundle	1	1	11	
pieces per m²/rm incl. joint	-	-	11,00	
kg per piece	8,000	10,800	1,500	
slip resistance	R 10/A	R 10/A	R 10/B	
load group	5	5	5	
surcharge	-	-	*	

Normally available ex stock.

PG = Price group (see price list 2017).

❖ = Minimum quantity: each open box will incur a surcharge.

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ROCCIA X

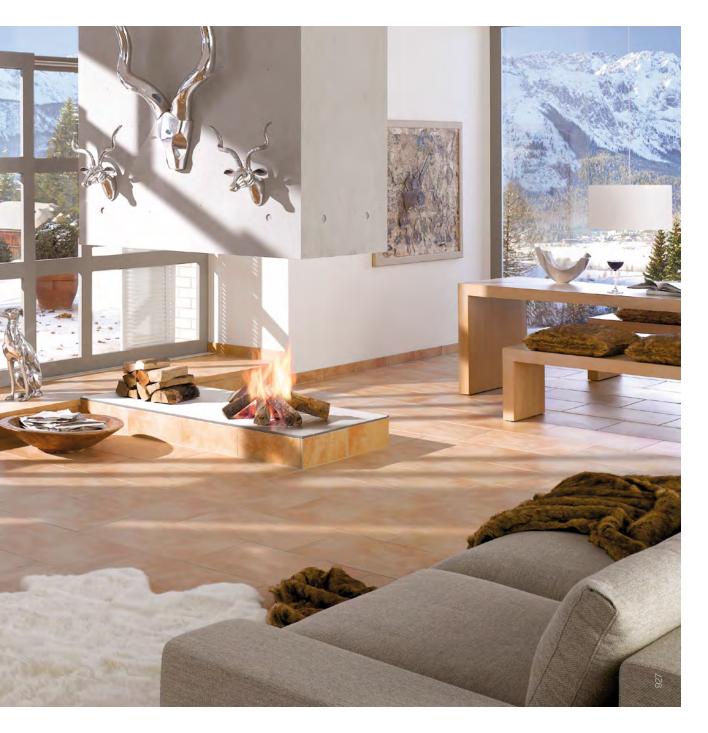


ORIGINAL, STRAIGHTFORWARD AND REDUCED: IN SIX SIZES. FROM THE FUNCTIONAL SIZE TO OVERSIZED. OR AS EXTRA THICK TERRACE SLABS.

For some people, X means more freedom, while others are happy to squeeze themselves into an S. Some find primitiveness simply retrograde, and for others it looks more like progress.

The 'back to the roots' ambience stands for individuality and freedom. In the practical function format or in the untamed large format.

With its formed sections and their uniquely reduced and straightforward lines, Roccia X stands first and foremost for what is popular and modern, and for pure feeling. Frost resistant, anti-slip and easy to clean.



INTERPRETATION
OF A BEST SELLER,
WILD FLOWER FEELING
INSTEAD OF BORING GRASS.



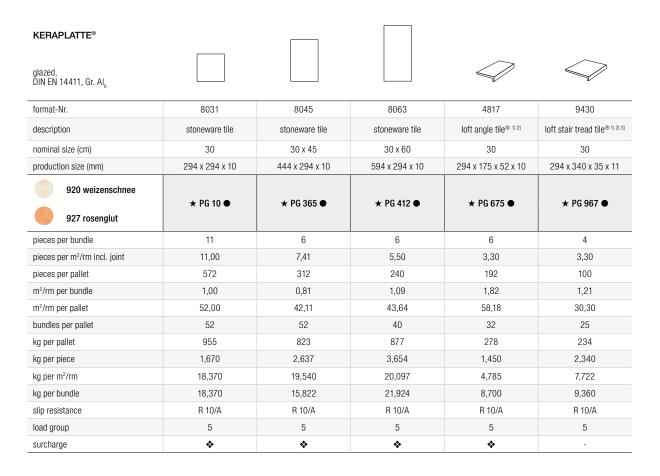






FROST RESISTANT. ANTI-SLIP. STRAIGHTFORWARD.

PRODUCT DETAILS



🛨 = Discount on pallets. • = Normally available ex stock. PG = Price group (see price list 2017). • = Minimum quantity: each open box will incur a surcharge. 1) = calibrated ²⁾ = The marked trim pieces are to be used in accordance with the applicable instructions for use from Ströher GmbH as well as applicable standards and informational leaflets. For further information please see catalogue pages 145 ff. or visit our website under www.stroeher.de. 9 = The 340 mm tread depth of the loft stair tread corner 9 and tread tile 9 allows flexible use and adjustment, even for non-standard stairs. The formats shown are illustrative drawings and are not binding. All information without guarantee.





























920 weizenschnee

927 rosenglut









9441	8108	9010	0331
loft stair tread corner® 1) 2) 3)	skirting	riser corner 1)	mosaic surfaces
30	30	-	30 (2,5 x 2,5)
340 x 340 x 35 x 11	294 x 73 x 8	157 x 52 x 52 x 10	294 x 294 x 10
PG 113 ●	PG 55 ●	PG 80 ●	PG 495 ●
1	18	2	11
-	3,30	-	11,00
78	3.240	1.704	-
-	5,45	-	1,00
-	981,82	-	-
78	180	852	-
281	1.257	682	-
3,600	0,388	0,400	1,500
-	1,280	-	16,500
3,600	6,984	0,800	16,500
R 10/A	-	-	R 10/B
5	-	-	5
-	*	-	*





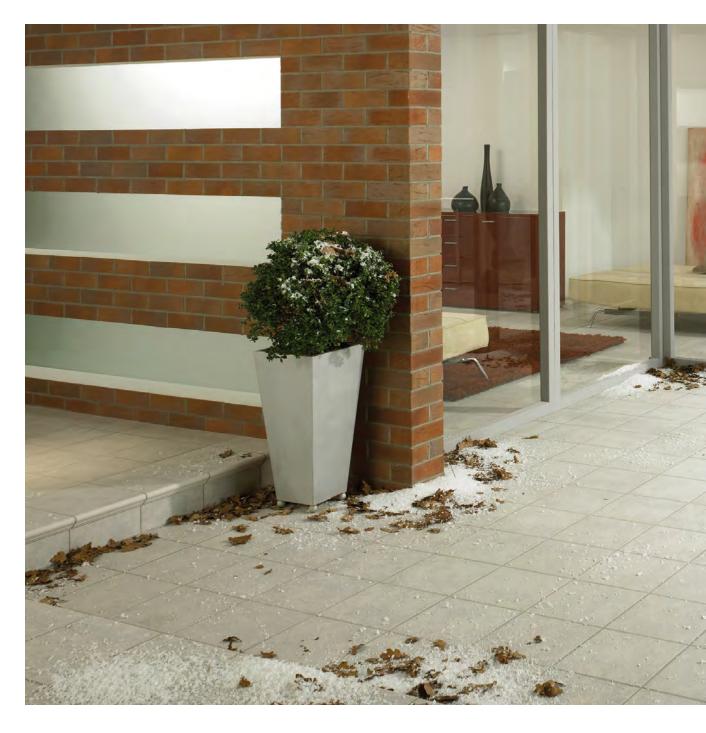


0331 927 rosenglut



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ROCCIA



TIMELESS, RELIABLE: TYPICAL ROCCIA. FUNCTIONAL TERRACE SURFACING AS A GENERIC TERM FOR 'OUTDOOR CERAMICS'.

Every success story is driven by a certain phenomenon. By the stroke of fortune of having the right idea and putting it professionally into practice at exactly the right time – and not just once.

This classic product is the realisation of an idea that timelessly encompasses the zeitgeist. A Mediterranean surface structure combined with the product benefits of genuine coarse ceramic material. Frost resistance and trim pieces variety with a relief-stressed, rock-like structure.

Summer flair that can withstand the winter; winter hardness with the flair of summer. For outside and inside.



RELIEF-STRESSED, ROCK-LIKE STRUCTURE – STRÖHER EVERGREENS AND CLASSICS









FROST RESISTANT. ANTI-SLIP. RELIEF-STRESSED.





833 corda

837 marmos

PRODUCT DETAILS

KERAPLATTE®

glazed DIN EN 14411, Gr. Al _b								
format no.	8011	8081	8031	8045	8181	8131	4816	4817
description	stoneware tile	stoneware tile	stoneware tile	stoneware tile	stair tread tile	stair tread tile	loft angle tile® 1) 2)	loft angle tile® 1) 2)
nominal size (cm)	12,5 x 25	25	30	30 x 45	25	30	25	30
production size (mm)	240 x 115 x 10	240 x 240 x 10	294 x 294 x 10	444 x 294 x 10	240 x 300 x 10	294 x 300 x 10	240 x 175 x 52 x 10	294 x 175 x 52 x 10
833 corda								
845 nero								
834 giallo		★ PG 10 ●	★ PG 10 ●		★ PG 66 ●	★ PG 66 ●		
840 grigio	★ PG 4 ●							
837 marmos				★ PG 365 ●			★ PG 67 ●	★ PG 675 ●
841 rosso	★ PG 3 ●	★ PG 8 ●	★ PG 8 ●		+ PG 65 ●	* PG 65 ●		
835 sandos	× 143	× 140 €	× Fu 0 •		× 1005 €	× Fd 03 •		
839 ferro								
pieces per bundle	32	16	11	6	10	10	6	6
pieces per m²/rm incl. joint	33,00	16,00	11,00	7,41	4,00	3,30	4,00	3,30
pieces per pallet	2.016	1.008	572	312	640	520	456	192
m²/rm per bundle	0,97	1,00	1,00	0,81	2,50	3,03	1,50	1,82
m²/rm per pallet	61,09	63,00	52,00	42,11	160,00	157,58	114,00	58,18
bundles per pallet	63	63	52	52	64	52	76	32
kg per pallet	1.175	1.174	955	823	950	889	520	278
kg per piece	0,583	1,165	1,670	2,637	1,485	1,710	1,140	1,450
kg per m²/rm	19,239	18,640	18,370	19,540	5,940	5,643	4,560	4,785
kg per bundle	18,656	18,640	18,370	15,822	14,850	17,100	6,840	8,700
slip resistance	R 10/A	R 10/A	R 10/A	R 10/A	R 10/A	R 10/A	R 10/A	R 10/A
load group	5	5	5	5	5	5	5	5
surcharge	*	*	*	*	*	*	*	*











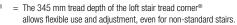




= Discount on pallets. ● = Normally available ex stock. PG = Price group (see price list 2017).

= Minimum quantity: each open box will incur a surcharge.

= The marked trim pieces are to be used in accordance with the applicable instructions for use from Ströher GmbH as well as applicable standards and informational leaflets. For further information please see catalogue pages 145 ff. or visit our website under www.stroeher.de.



















9240	9340	9331	8107	8108	9010	9117	9118
stair tread tile 2)	stair tread tile 2)	stair tread corner 2) 3)	skirting	skirting	riser corner 1)	stair skirting left	stair skirting right
25	30	30	25	30	-	-	-
240 x 340 x 12	294 x 340 x 12	345 x 345 x 12	240 x 73 x 8	294 x 73 x 8	157 x 52 x 52 x 10	skirting length 290	skirting length 290
★ PG 93 ●	★ PG 95 ●	PG 105 ●	PG 525 ●	PG 55 ●	PG 80 ●	PG 1225 ●	PG 1225 ●
★ PG 92 ●	* PG 94 ●	PG 104 ●	PG 52 ●	PG 54 ●	PG 78 ●	PG 122 ●	PG 122 ●
4	4	1	18	18	2	9	9
4,00	3,30	-	4,00	3,30	-	-	-
160	160	78	3.600	3.240	1.704	-	-
1,00	1,21	-	4,50	5,45	-	-	-
40,00	48,48	-	900,00	981,82	-	-	-
40	40	78	200	180	852	-	-
414	523	312	1.094	1.257	682	-	-
2,590	3,270	4,000	0,304	0,388	0,400	0,584	0,584
10,360	10,791	-	1,216	1,280	-	-	-
10,360	13,080	4,000	5,472	6,984	0,800	5,256	5,256
R 10/A	R 10/A	R 10/A	-	-	-	-	-
5	5	5	-	-	-	-	-
-	-	-	*	*	-	-	-

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FROST RESISTANT. ANTI-SLIP. RELIEF-STRESSED.

PRODUCT DETAILS

KERAPLATTE®

glazed, DIN EN 14411, Gr. Al_b





format no.	0500	0504		
description	inlay Octagon	inlay Astra		
nominal size (cm)	0500 or 0504 fit together with edge tile 0505 in the 24 cm grid. 0500 or 0504 fit together with edge tile 0503 in the 30 cm grid. \emptyset = 715 mr			
production size (mm)				
price group	PG 1231 ●	PG 1231 ●		
pieces per m²/rm incl. joint	-	-		
pieces per m²/rm incl. joint kg per piece	- 7,600	- 7,000		
, ,	- 7,600 R 10/A	- 7,000 R 10/A		

0504 inlay Astra with 0503/840



Produced out of the following colours: 837 marmos, 840 grigio, 845 nero

0500 inlay Octagon with 0505/837



Produced out of the following colours: 835 sandos, 711 onda, 837 marmos

KERAPLATTE®

glazed, DIN EN 14411, Gr. Al_h





format no.	0503	0505
description	edge tile	edge tile
nominal size (cm)	30	24
production size (mm)	894 x 894 x 10	990 x 990 x 10
833 corda		
845 nero		
834 giallo		
840 grigio	PG 1232 ●	PG 1232 ●
837 marmos		
841 rosso		
835 sandos		
839 ferro		
pieces per bundle	1	1
pieces per m²/rm incl. joint	-	-
kg per piece	8,000	10,800
slip resistance	R 10/A	R 10/A
load group	5	5
surcharge	-	-

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ullet = Normally available ex stock. PG = Price group (see price list 2017).

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KERAPLATTE®

glazed, DIN EN 14411, Gr. Al _b								
format no.	8503/837	8503/839	0242/R0 01	0245/R0 01	0242/R0 05	0232/R0 08	8503/R0 11	0242/R0 12
description	triangle	triangle	border	corner piece for border	border 1)	border 1)	triangle	border
nominal size (cm)	25	25	25	-	25	30	30	25
production size (mm)	240 x 125 x 10	240 x 125 x 10	240 x 120 x 10	120 x 120 x 10	240 x 80 x 10	294 x 80 x 10	294 x 147 x 10	240 x 85 x 10
price group	PG 80 ●	PG 80 ●	PG 89 ●	PG 89 ●	PG 85 ●	PG 93 ●	PG 86 ●	PG 89 ●
pieces per m²/rm incl. joint	-	-	4,00	-	4,00	3,30	-	4,00
kg per piece	0,260	0,260	0,456	0,246	0,310	0,500	0,440	0,300
slip resistance	R 10/A	R 10/A	R 10/A	R 10/A	R 10/A	R 10/A	R 10/A	R 10/A
load group	5	5	5	5	5	5	5	5

8503/RO 11 triangle



Produced out of the following colours: 837 marmos, 845 nero, stainless steel

8503/837 triangle



Produced out of the following colours: 711 onda, 837 marmos

8503/839 triangle



Produced out of the following colours: 835 sandos, 711 onda, 839 ferro

0242/RO 01 border with 0245/RO 01 corner piece



Produced out of the following colours: 834 sandos, 711 onda, 837 marmos, 839 ferro

0242/RO 05 border¹⁾



Produced out of the following colours: natural stone

0232/RO 08 border¹⁾



Produced out of the following colours: 833 corda, natural stone

0242/RO 12 border



Produced out of the following colours: 837 marmos, 840 grigio, 845 nero

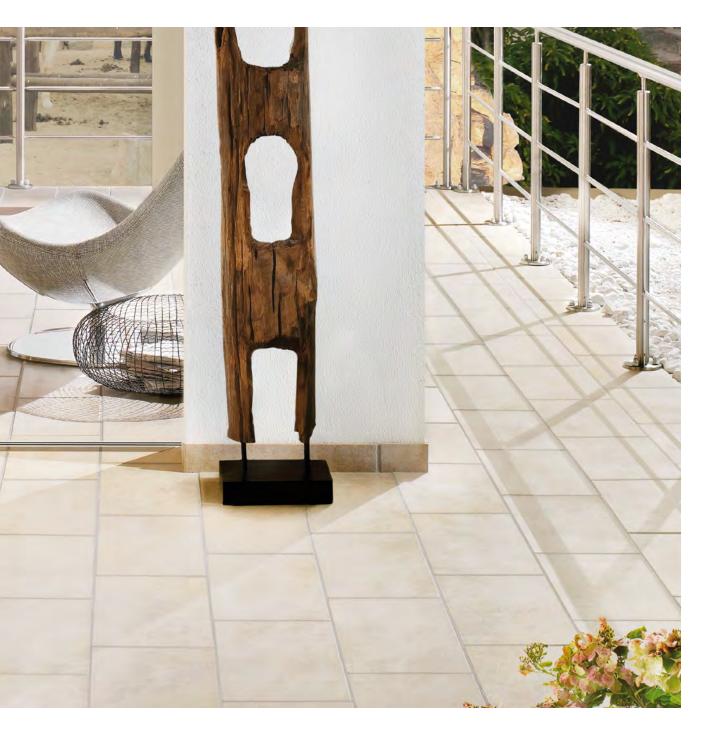
ASAR



MODERN, UNDERSTATED CERAMICS IN THE RECTANGULAR MINI-LARGE FORMAT. UTILITY-ORIENTED AND LOFT-LINE REDUCED.

Asar is the embodiment of application-oriented understatement ceramics for more free space. Not excessively rustic in terms of design. Neither too small nor too large in terms of size. From the visual point of view Asar is somewhere between dry savannah and windblown Sahara sand.

With the rectangular mini-large format of 25×50 cm, Asar can achieve maxi effect on a mini space, even with renovertions on sub-optimal substrates. From outdoors to indoors. It goes without saying that there is a large range of trim pieces. With a modern loft design.



CONCENTRATED
UNDERSTATEMENT.
IN THE PRACTICAL
MINI-LARGE FORMAT.





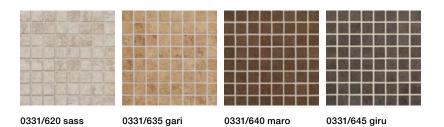




FROST RESISTANT. ANTI-SLIP. APPLICATION ORIENTED.

PRODUCT DETAILS

KERAPLATTE®					
glazed, DIN EN 14411, Gr. Al _b					
format no.	8031	8050	4817	9430	9441
description	stoneware tile	stoneware tile	loft angle tile® 1) 2)	Loft stair tread tile® 1) 2) 3)	loft stair tread corner ^{® 1) 2) 3)}
nominal size (cm)	30	25 x 50	30	30	30
production size (mm)	294 x 294 x 10	486 x 240 x 10	294 x 175 x 52 x 10	294 x 340 x 35 x 11	340 x 340 x 35 x 11
620 sass 640 maro 635 gari 645 giru	★ PG 10 ●	★ PG 341 ●	★ PG 675 ●	★ PG 967 ●	PG 113 ●
pieces per bundle	11	8	6	4	1
pieces per m²/rm incl. joint	11,00	8,26	3,30	3,30	-
pieces per pallet	572	304	192	100	78
m²/rm per bundle	1,00	0,97	1,82	1,21	-
m²/rm per pallet	52,00	36,80	58,18	30,30	-
bundles per pallet	52	38	32	25	78
kg per pallet	955	733	278	234	281
kg per piece	1,670	2,410	1,450	2,340	3,600
kg per m²/rm	18,370	19,907	4,785	7,722	-
kg per bundle	18,370	19,280	8,700	9,360	3,600
slip resistance	R 10/A	R 10/A	R 10/A	R 10/A	R 10/A
load group	5 4)	5 4)	5 4)	5 4)	5 4)
surcharge	*	*	*	-	









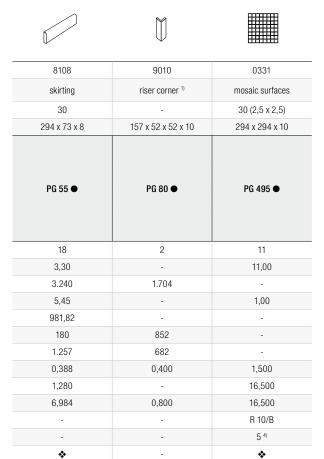


620 sass

635 gari

640 maro

645 giru



- \star = Discount on pallets.
- Normally available ex stock.

PG=Price group (see price list 2017).

- ❖ = Minimum quantity: each open box will incur a surcharge.
- 1) = calibrated
- 2) = The marked trim pieces are to be used in accordance with the applicable instructions for use from Ströher GmbH as well as applicable standards and informational leaflets. For further information please see catalogue pages 145 ff. or visit our website under www.stroeher.de.
- The 340 mm tread depth of the loft stair tread corner® and tread tile® allows flexible use and adjustment, even for non-standard stairs.
- 4) = Colour 645 giru meets loadgroup 4.

The formats shown are illustrative drawings and are not binding. All information without guarantee.

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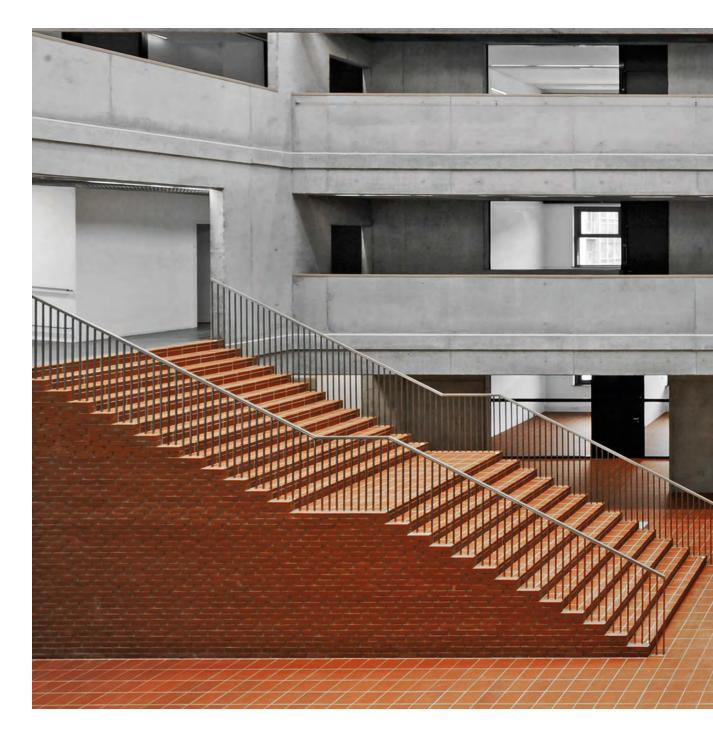






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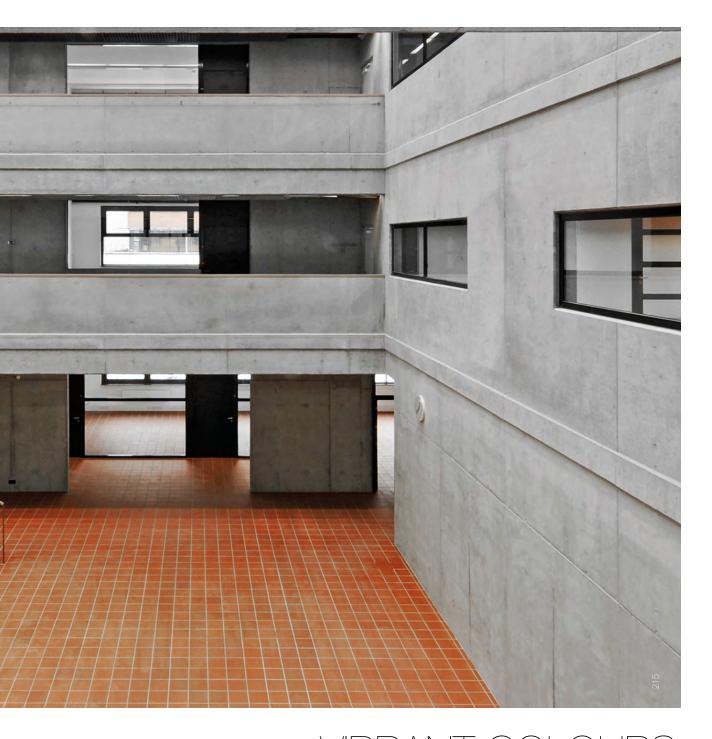
TERRA



CLASSIC, UNIQUE TUNNEL KILN PRODUCT. COLOURED THROUGH, SINTERED THROUGH, DURABLE. AND EASY TO CLEAN EVEN WITHOUT A GLAZE.

The warm earth tones and unglazed surface give the floor an unadulterated, natural look. Terra is ceramic in its original, perhaps even primeval form.

No glaze is needed to achieve this intense colouring and the striking variations in tone. This is where the distinctively intense colours come about quite naturally through the special tunnel kiln firing. And the result is coloured right through and also durable.



VIBRANT COLOURS. ORIGINAL AND RESILIENT.









FROST RESISTANT. ANTI-SLIP. ORIGINAL.

PRODUCT DETAILS

KERAPLATTE®

DIN EN 14411, Gr. Al _b						
format no.	1100	1610	9520	4822	4824	9240
description	split tile	split tile	split tile	angle tile 2)	angle tile with grooves 2)	stair tread tile 2)
nominal size (cm)	25 x 12,5	25	30	25	25	25
production size (mm)	240 x 115 x 10	240 x 240 x 12	294 x 294 x 12	240 x 115 x 52 x 10	240 x 115 x 52 x 10	240 x 340 x 12
307 wheat 1)						
313 autumn ¹⁾	* PG 1 ●	★ PG 27 ●		* PG 63 ●	★ PG 65 ●	★ PG 91 ●
316 patrician red flashed	A	A. u. u. u			A14000	A. u. u. u.
215 patrician red			★ PG 27 ●			
pieces per bundle	20	12	8	6	6	4
pieces per m²/rm incl. joint	33,00	16,00	11,00	4,00	4,00	4,00
pieces per pallet	1.800	756	416	684	684	160
m²/rm per bundle	0,61	0,75	0,73	1,50	1,50	1,00
m²/rm per pallet	54,55	47,25	37,82	171,00	171,00	40,00
bundles per pallet	90	63	52	114	114	40
kg per pallet	1.080	1.074	957	588	608	414
kg per piece	0,600	1,420	2,300	0,860	0,889	2,590
kg per m²/rm	19,800	22,720	25,300	3,440	3,556	10,360
kg per bundle	12,000	17,040	18,400	5,160	5,334	10,360
slip resistance	R 11/B	R 11/B	R 11/B	R 11/B	R 11/B	R 11/B
load group	≤ 275 mm ³	≤ 275 mm ³	≤ 275 mm³	≤ 275 mm³	≤ 275 mm³	$\leq 275 \text{ mm}^3$
surcharge	*	*	*	*	*	-



























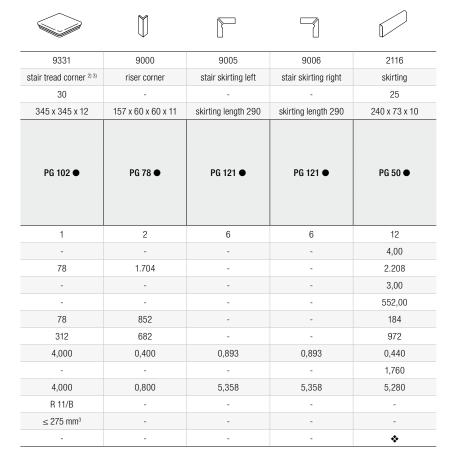


313 autumn

307 wheat

316 patrician red flashed

215 patrician red



 \bigstar = Discount on pallets.

Normally available ex stock.

PG = Price group (see price list 2017).

♦ = Minimum quantity: each open box will incur a surcharge.

1) = DIN EN 14411, Gr. All_{a-Teil1} 2) = The marked trim pieces are to be used in accordance with the applicable instructions for use from Ströher GmbH as well as applicable standardsand informational leaflets. For further information please see catalogue pages 145 ff. or visit our website under www.stroeher.de.

3) = The 345 mm tread depth of the loft stair tread corner® allows flexible use and adjustment, even for non-standard stairs.

The formats shown are illustrative drawings and are not binding. All information without quarantee.

* Ströher is the only German manufacturer offering a 25-year frost resistance guarantee on the following extruded products that have been correctly installed by a qualified professional tiler: Zoé, Gravel Blend, Epos, Aera T, Aera, Roccia X, Roccia, Asar, Terra, Duro, TerioTec® X Profile, TerioTec® X, TerioTec®, Stalotec®, Kontur, Stiltreu, Riegel 50, Handstrich, Steinlinge, Glanzstücke, Zeitlos, Keraprotect® and Keravette®. Please find further explanations in our general terms and conditions.











FROST RESISTANT. ANTI-SLIP. ORIGINAL.

PRODUCT DETAILS

KERAPLATTE®

DIN EN 14411, Gr. Al,











format no.	9310	9320	9330	4812	4828
description	stair tread tile	stair tread tile	stair tread tile	angle tile 1)	angle tile bulging edge 1
nominal size (cm)	12,5	25	30	25	25
production size (mm)	115 x 300 x14	240 x 300 x 14	294 x 300 x 14	240 x 175 x 52 x 10	240 x 115 x 52 x 10
215 patrician red	★ PG 72 ●	★ PG 69 ●	★ PG 69 ●	* PG 66 ●	★ PG 64 ●
pieces per bundle	8	6	6	6	6
pieces per m²/rm incl. joint	8,00	4,00	3,30	4,00	4,00
pieces per pallet	480	384	312	456	684
m²/rm per bundle	1,00	1,50	1,82	1,50	1,50
m²/rm per pallet	60,00	96,00	94,55	114,00	171,00
bundles per pallet	60	64	52	76	114
kg per pallet	542	707	842	504	588
kg per piece	1,130	1,840	2,700	1,105	0,860
kg per m²/rm	9,040	7,360	8,910	4,420	3,440
kg per bundle	9,040	11,040	16,200	6,630	5,160
slip resistance	R 11/B	R 11/B	R 11/B	R 11/B	R 11/B
load group	≤ 275 mm³	≤ 275 mm³	≤ 275 mm³	≤ 275 mm³	≤ 275 mm³
surcharge	*	*	*	*	*

























4000	4004	4005
cove base	cove base internal corner	cove base external corner
25	-	-
240 x 96 x 12	115 x 96 x 12	115 x 96 x 12
PG 60 ●	PG 120 ●	PG 120 ●
8	6 pair	8 pair
4,00	-	-
912	684	912
2,00	-	-
228,00	-	-
114	114	114
630	518	514
0,691	0,758	0,564
2,764	-	-
5,528	4,548	4,512
-	-	-
-	-	-
*	-	-

- $\bigstar =$ Discount on pallets.
- Normally available ex stock.
- PG = Price group (see price list 2017).
- ♣ = Minimum quantity: each open box will incur a surcharge.
- The marked trim pieces are to be used in accordance with the applicable instructions for use from Ströher GmbH as well as applicable standards and informational leaflets. For further information please see catalogue pages 145 ff. or visit our website under www.stroeher.de.

The formats shown are illustrative drawings and are not binding. All information without guarantee.

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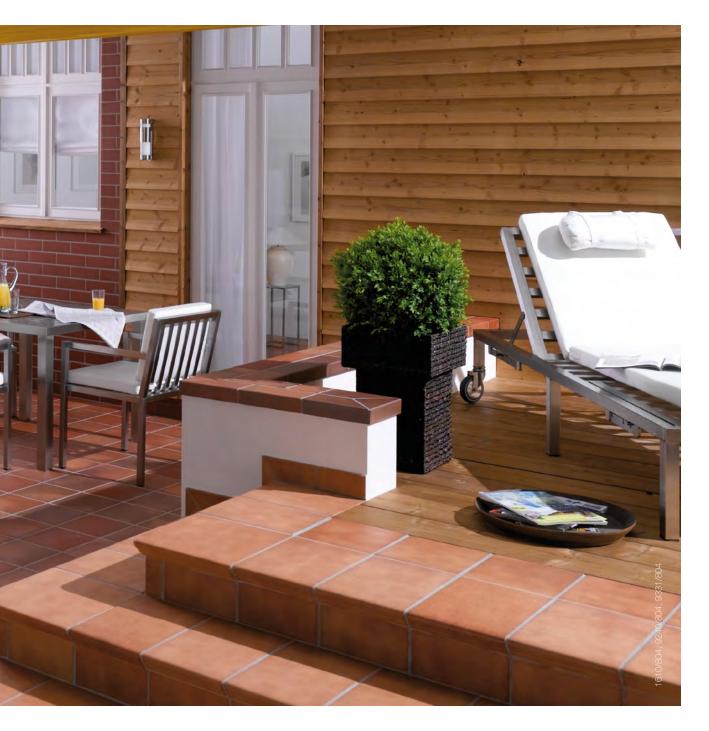
DURO



EARTHY ORIGINALITY. CLEAR GLAZED AND CAN STAND A LOT. ONLY UNGLAZED LOOKS EVEN MORE NATURAL.

This tunnel kiln fired series is not just remarkably durable. It is also remarkably versatile when it comes to laying. The special hard glaze is uncommon here, so it is something of a luxury. As it only serves to protect the surface, and is clear.

Duro is fired clay in the most original sense and displays a natural expressiveness even without colouration. The only thing that could be even more natural-looking would be no glaze at all. The earth tones are especially warm and pleasant because of the special tunnel kiln firing process. With Duro, the terrace is not just attractive in summer, but all the year round.



GLAZED TONES, CAN STAND A LOT,









FROST RESISTANT. ANTI-SLIP. VERSATILE.

PRODUCT DETAILS

KERAPLATTE®

glazed, DIN EN 14411, Gr. All _{a - Tell 1}					
format no.	1100	1610	4822	4828	9240
description	split tile	split tile	angle tile 1)	angle tile bulging edge 1)	stair tread tile 1)
nominal size (cm)	12,5 x 25	25	25	25	25
production size (mm)	240 x 115 x 10	240 x 240 x 12	240 x 115 x 52 x 10	240 x 115 x 52 x 10	240 x 340 x 12
804 bossa	★ PG 9 ●	★ PG 36 ●	★ PG 64 ●	★ PG 65 ●	★ PG 92 ●
825 sherry ⁴⁾		★ PG 45 ●	★ PG 65 ●		★ PG 93 ●
803 elba	* PG 1 ●		* PG 64 ●		
850 garda					
pieces per bundle	20	12	6	6	4
pieces per m²/rm incl. joint	33,00	16,00	4,00	4,00	4,00
pieces per pallet	1.800	756	684	684	160
m²/rm per bundle	0,61	0,75	1,50	1,50	1,00
m²/rm per pallet	54,55	47,25	171,00	171,00	40,00
bundles per pallet	90	63	114	114	40
kg per pallet	1.080	1.074	588	588	414
kg per piece	0,600	1,420	0,860	0,860	2,590
kg per m²/rm	19,800	22,720	3,440	3,440	10,360
kg per bundle	12,000	17,040	5,160	5,160	10,360
slip resistance	R 9	R 9	R 9	R 9	R 9
load group	5 ³⁾	3	5 ³⁾	3	3
surcharge	*	*	*	*	-

























9331	9000	9005	9006	2116
stair tread corner 1) 2)	riser corner	stair skirting left	stair skirting right	skirting
30	-	-	-	25
345 x 345 x 12	157 x 60 x 60 x 11	skirting length 290	skirting length 290	240 x 73 x 10
PG 104 ●	PG 78 ●	PG 122 ●	PG 122 ●	
PG 105 ●	PG 80 ●	PG 1225 ●	PG 1225 ●	
				PG 52 ●
1	2	6	6	12
-	-	-	-	4,00
78	1.704	-	-	2.208
-	-	-	-	3,00
-	-	-	-	552,00
78	852	-	-	184
312	682	-	-	972
4,000	0,400	0,893	0,893	0,440
-	-	-	-	1,760
4,000	0,800	5,358	5,358	5,280
R 9	-	-	-	-
3	-	-	-	-
-	-	-	-	*

- ★ = Discount on pallets.
- Normally available ex stock.

PG = Price group (see price list 2017).

- Minimum quantity: each open box will incur a surcharge.
- The marked trim pieces are to be used in accordance with the applicable instructions for use from Ströher GmbH as well as applicable standards and informational leaflets. For further information please see catalogue pages 145 ff. or visit our website under www.stroeher.de.
- ²⁾ = The 345 mm tread depth of the loft stair tread corner® allows flexible use and adjustment, even for non-standard stairs.
- 3) = Colours sherry and bossa meet loadgroup 3
- group 3.

 4) = DIN EN 14411, Gr. Al_b

The formats shown are illustrative drawings and are not binding. All information without guarantee.

* Ströher is the only German manufacturer offering a 25-year frost resistance guarantee on the following extruded products that have been correctly installed by a qualified professional tiler: Zoé, Gravel Blend, Epos, Aera T, Aera, Roccia X, Roccia, Asar, Terra, Duro, TerioTec® X Profile, TerioTec® X, TerioTec®, Stalotec®, Kontur, Stiltreu, Riegel 50, Handstrich, Steinlinge, Glanzstücke, Zeitlos, Keraprotect® and Keravette®. Please find further explanations in our general terms and conditions.



TERRACE SLAB.

FOR PERMANENT OR LOOSE LAYING OF LARGE FORMATS OUTDOORS.

IDEAL TENSILE ADHESION PROPERTIES

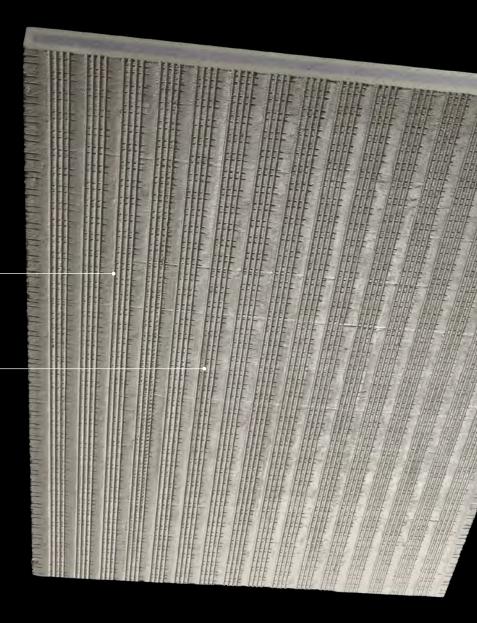
The marked structure of the reverse side that comes from the production process, in which wet clay is extruded to produce coarse ceramics, allows for optimal contact with the substrate and therefore the best possible tensile adhesion.



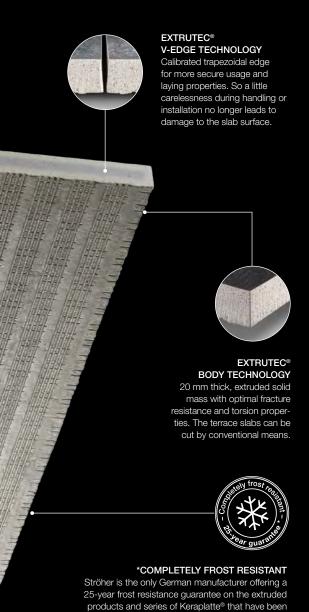


FUNCTIONALLY ENHANCED CERAMICS WITH MEMBRANE EFFECT.

Thanks to the manufacturing method using extrusion, Ströher ceramics have a 'weatherproof' pore structure involving capillary channels that allow the material to 'breathe' as well as a homogeneous particulate structure that promotes drainage. Even the smallest amount of condensation can escape naturally. We call this the membrane effect.



LAYING OPTIONS: Permanent. Loose. Stillted.



correctly installed by a qualified professional tiler.

More information about Ströher's frost resistance

guarantee is available on page 144.

The Ströher terrace slab, extruded from wet clay, remains uncomplicated, easy to clean and frost resistant, and has a guarantee period of 25 years.*

LAYING: AS SAFE AS IT IS SIMPLE.

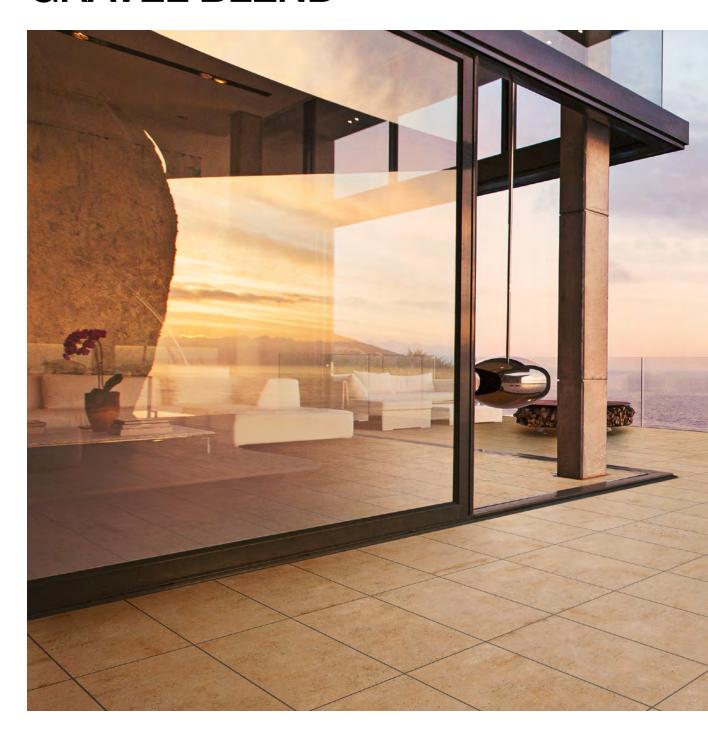
Ströher terrace slabs are made from a robust 20 mm solid mass, which provides the necessary weight when laid loose. In the case of permanent installation, the highly structured reverse-side texture also provides the necessary adhesive strength.

Ströher terrace slabs are ideal both for renovations as well as for the new construction of terraces, balconies, roof terraces, paths and driveways. Wherever the flooring has to cope with high loads, static challenges and problematical substrates. Ströher terrace slabs can be laid permanently or loose like natural stone or concrete.

CARE: AS EASY AS IT IS EFFECTIVE.

Extrutec® Hardglaze seals the very last pores on the ceramic body, with the high-fire sintering at 1200°C having already provided a nearly perfect seal. So the last chance for moss, algae and insects to find a place to thrive is eliminated. Ströher remains soiling-resistant and environmentally friendly even in the face of grease, red wine, damp or other challenges. As cleaning chemicals are not necessary. Warm water is sufficient.

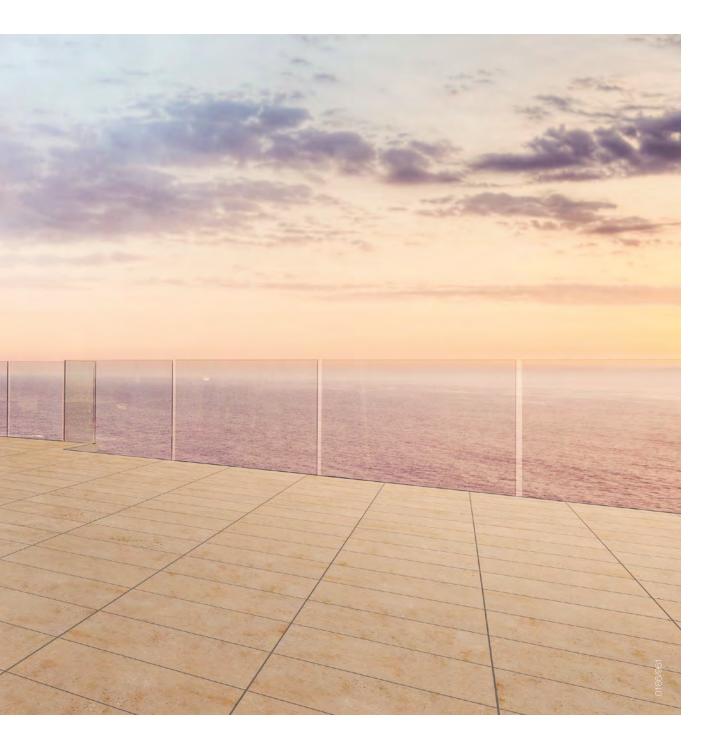
GRAVEL BLEND



ROUND ROLLED PEBBLES. EXTRUDED CLAY. FINE-GRAINED MATRIX.

Gravel Blend's surface finish is modelled on conglomerate rock, with a fine-grained matrix and river-pebble inclusions. Is a naturally occurring type of stone that has formed over the course of millions of years since the Alps began to take shape.

Gravel Blend is also created by means of a classic 'baking' process, which makes ceramics very resistant. This is known as 'extrusion' of moist raw clay. Fired using the most modern kiln technology, Gravel Blend combines the primeval impression of 'conglomerate' with the utility of an easy-maintenance, non-slip outdoor surface. Modern, frost resistant and durable.



ARCHAIC AND FUNCTION.
COARSE GRAINED,
EASY TO CLEAN.
IN LARGE FORMAT.

GRAVEL BLEND







EXTRUDED. HAPTICAL. IMPRESSIVE.

COLOURS AND FORMAT

























64

MOULDINGS







PRODUCT DETAILS



TERRACE SLAB 20

glazed, DIN EN 14411, Gr. Al _b				
format no.	0186	9430	9441	8102
description	Gravel Blend terrace slab 20 1)	loft stair tread tile® 1) 2) 3)	loft stair tread corner® 1) 2) 3)	skirting
nominal size (cm)	40 x 80	30	30	30
production size (mm)	794 x 394 x 20	294 x 340 x 35 x 11	340 x 340 x 35 x 11	294 x 73 x 8
960 beige 961 brown 962 grey 963 black	* PG 41 ●	★ PG 967 ●	PG 113 ●	PG 55 ●
pieces per bundle	2	4	1	18
pieces per m²/rm incl. joint	3,125	3,30	-	3,30
pieces per pallet	50	100	78	3.240
m²/rm per bundle	0,64	1,21	-	5,45
m²/rm per pallet	16,00	30,30	-	981,82
bundles per pallet	25	25	78	180
kg per pallet	680	234	281	1.257
kg per piece	13,600	2,340	3,600	0,388
kg per m²/rm	42,500	7,722	-	1,280
kg per bundle	27,200	9,360	3,600	6,984
slip resistance	R 10/A	R 10/A	R 10/A	-
load group	5 4)	5 ⁴⁾	5 4)	-
surcharge	*	-	-	*

- ★ = Discount on pallets.
- Normally available ex stock.

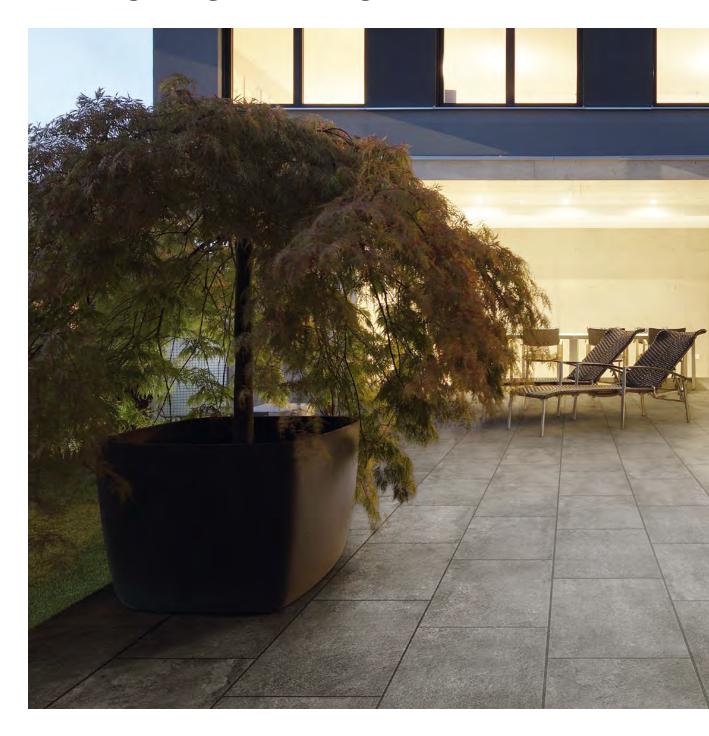
PG = Price group (see price list 2017).

- Minimum quantity: each open box will incur a surcharge.
- 1) = calibrated
- 2) = The marked trim pieces are to be used in accordance with the applicable instructions for use from Ströher GmbH as well as applicable standards and informational leaflets. For further information please see catalogue pages 145 ff. or visit our website under www.stroeher.de.
- 3) = The 340 mm tread depth of the loft stair tread corner® and tread tile® allows flexible use and adjustment, even for non-standard stairs.
- $^{4)}$ = Colour 963 black meets loadgroup 4.

The formats shown are illustrative drawings and are not binding. All information without guarantee.

* Ströher is the only German manufacturer offering a 25-year frost resistance guarantee on the following extruded products that have been correctly installed by a qualified professional tiler: Zoé, Gravel Blend, Epos, Aera T, Aera, Roccia X, Roccia, Asar, Terra, Duro, TerioTec® X Profile, TerioTec® X, TerioTec®, Stalotec®, Kontur, Stiltreu, Biegel 50, Handstrich, Steinlinge, Glanzstücke, Zeitlos, Keraprotect® and Keravettte®. Please find further explanations in our general terms and conditions.

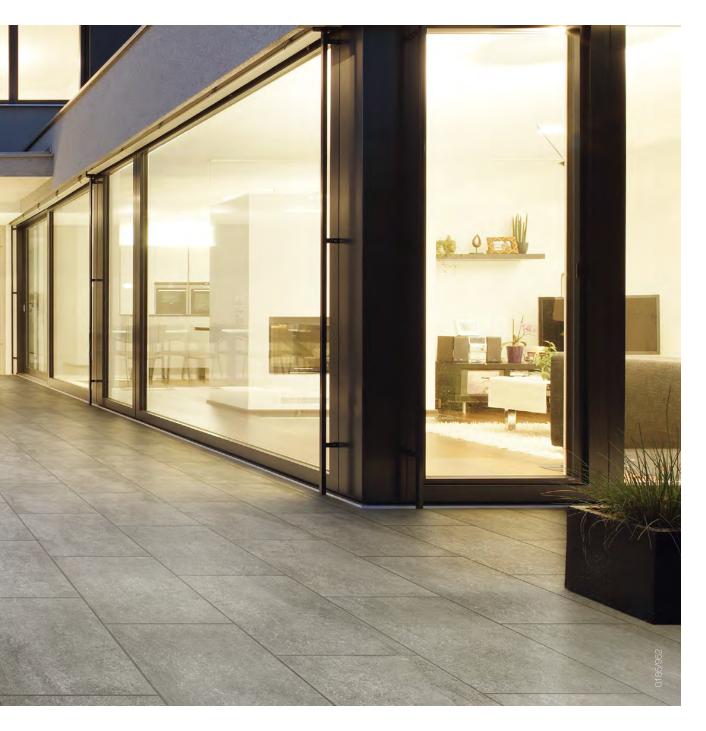
TERIOTEC® X PROFILE



NATURAL STONE HAPTICS – IN A CALIBRATED STONE BLOCK FORMAT. EASY TO CLEAN AND HYGIENIC.

TerioTec® X Profile is a safe to apply terrace slab that does not only correspond to natural stone in terms of optics but also haptics. This was made possible by the new and especially for TerioTec® X Profile developed glazing technique named "ExtruTec® Print".

It is another frost-proof terrace slab that is also stress-resistant, easy to clean and anti-slip thanks to the modified "Hardglaze 2.0" by Ströher. The Extrutec® Body Technology guarantees a weatherproof pore structure and a heavily structured reverse-side texture, and thus optimal adhesive properties for fixing the slabs in place.



A STRONG STRUCTURE, BUT ALSO WITH AN EASY-CLEAN SURFACE TECHNOLOGY.

TERIOTEC® X PROFILE







COLOURS AND FORMAT



























Fade-free and colourfast

sy maintenance and hydenic

resilient

pletely frost-resistant 25 year quarantee

Anti slir

Calibrated four side

extrude

MOULDINGS







PRODUCT DETAILS



TERRACE SLAB 20

glazed, DIN EN 14411, Gr. Al _b				
format no.	0185	9430	9441	8102/8108
description	TerioTec® X Profile terrace slab 20 1)	loft stair tread tile® 1) 2) 3)	loft stair tread corner® 1) 2) 3)	skirting
nominal size (cm)	40 x 80	30	30	30
production size (mm)	794 x 394 x 20	294 x 340 x 35 x 11	340 x 340 x 35 x 11	294 x 73 x 8
705 betone 717 anthra		* PG 967 ●	PG 113 ●	
727 pinar	★ PG 486 ●			PG 55 ●
952 pidra 955 eres		★ PG 967 ●	PG 113 ●	
pieces per bundle	2	4	1	18
pieces per m²/rm incl. joint	3,125	3,30	-	3,30
pieces per pallet	50	100	78	3.240
m²/rm per bundle	0,64	1,21	-	5,45
m²/rm per pallet	16,00	30,30	-	981,82
bundles per pallet	25	25	78	180
kg per pallet	680	234	281	1.257
kg per piece	13,600	2,340	3,600	0,388
kg per m²/rm	42,500	7,722	-	1,280
kg per bundle	27,200	9,360	3,600	6,984
slip resistance	R 10/A	R 10/A	R 10/A	-
load group	5 ⁴⁾	5 4)	5 ⁴⁾	-
surcharge	*	-	-	*

- ★ = Discount on pallets.
- Normally available ex stock. PG = Price group (see price list 2017).

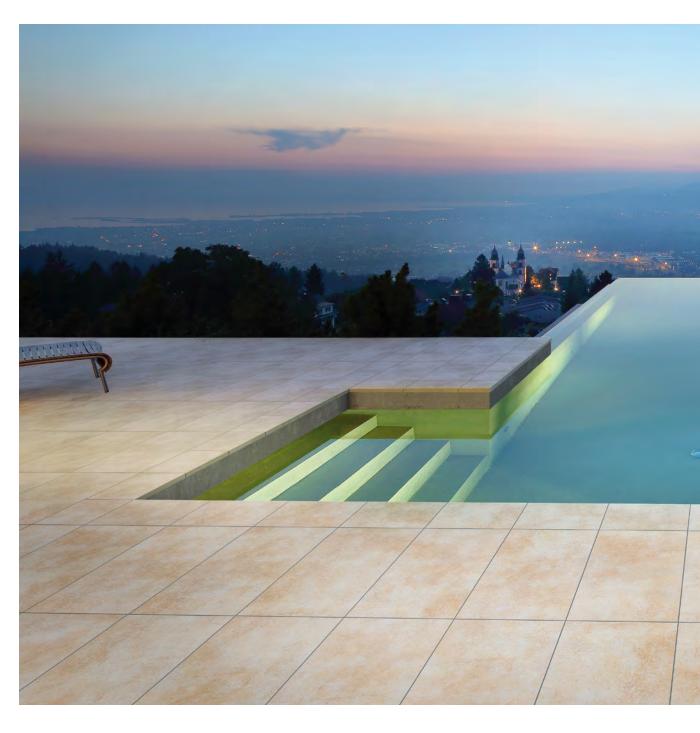
♦ = Minimum quantity: each open box will

- incur a surcharge.
- = calibrated
- = The marked trim pieces are to be used in accordance with the applicable instructions for use from Ströher GmbH as well as applicable standards and informational leaflets. For further information please see catalogue pages 145 ff. or visit our website under www.stroeher.de.
- $=\,$ The 340 mm tread depth of the loft stair tread corner® and tread tile® allows flexible use and adjustment, even for non-standard stairs.
- $^{4)}$ = Colour 717 anthra meets loadgroup 4.

The formats shown are illustrative drawings and are not binding. All information without guarantee.

* Ströher is the only German manufacturer offering a 25-year frost resistance guarantee on the following extruded products that have been correctly installed by a qualified professional tiler: Zoé, Gravel Blend, Epos, Aera T, Aera, Roccia X, Roccia, Asar, Terra, Duro, TerioTec® X Profile, TerioTec® X, TerioTec®, Stalotec®, Kontur, Stiltreu, Riegel 50, Handstrich, Steinlinge, Glanzstücke, Zeitlos, Keraprotect® and Keravette®. Please find further explanations in our general terms and conditions.

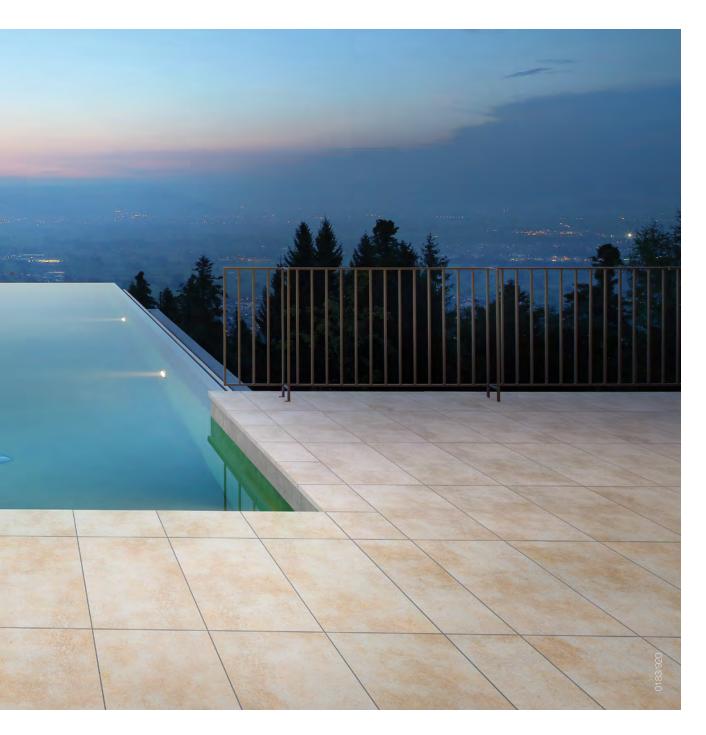
TERIOTEC® X



HIGHTECH TERRACE SLAB. STATE OF THE ART – EXTRUDING IN LARGE FORMAT. TO BE LAID PERMANENT OR LOOSE.

This is where 'large format' as a description for patio flooring is newly defined. TerioTec® X is non-slip, glazed and dimensionally accurately calibrated but still guaranteed for frost-resistance – also when laid fixed and with grouted joints.

Newly defined is therefore also the provided freedom as far as a generous visual appearance is concerned as well as the hygiene of the floor and easy-care outdoors. A prime example for what it means when creational rooms are made of functional ones. Fine to be laid loosely where it suits.



CREATIONAL
FREEDOM –
DESIGNED IN
LARGE FORMAT



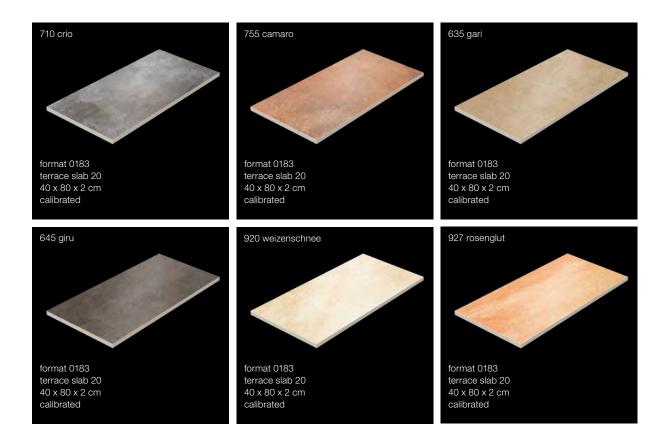






FROST RESISTANT. ANTI-SLIP. STATE OF THE ART.

COLOURS AND FORMAT



















Fade-free and colourfast

asy maintenance and hydienic

ent L

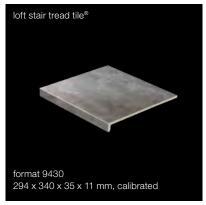
Completely frost-resistar

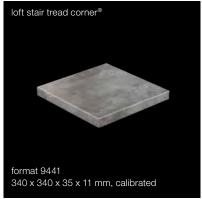
Anti slin

Calibrated four side

Origina

MOULDINGS







PRODUCT DETAILS

TERRACE SLAB 20

glazed, DIN EN 14411, Gr. Al _b				
format no.	0183	9430	9441	8108
description	TerioTec® X terrace slab 20 1)	loft stair tread tile® 1) 2) 3)	loft stair tread corner® 1) 2) 3)	skirting
nominal size (cm)	40 x 80	30	30	30
production size (mm)	794 x 394 x 20	294 x 340 x 35 x 11	340 x 340 x 35 x 11	294 x 73 x 8
635 gari 645 giru 710 crio 755 camaro 920 weizenschnee 927 rosenglut	★ PG 483 ●	★ PG 967 ●	PG 113 ●	PG 55 ●
pieces per bundle	2	4	1	18
pieces per m²/rm incl. joint	3,125	3,30	-	3,30
pieces per pallet	50	100	78	3.240
m²/rm per bundle	0,64	1,21	-	5,45
m²/rm per pallet	16,00	30,30	-	981,82
bundles per pallet	25	25	78	180
kg per pallet	680	234	281	1.257
kg per piece	13,600	2,340	3,600	0,388
kg per m²/rm	42,500	7,722	-	1,280
kg per bundle	27,200	9,360	3,600	6,984
slip resistance	R 10/A	R 10/A	R 10/A	-
load group	5 4)	5 ⁴⁾	5 4)	-
surcharge	*	-	-	*

- ★ = Discount on pallets.
- Normally available ex stock.

PG = Price group (see price list 2017).

- Minimum quantity: each open box will incur a surcharge.
- 1) = calibrated
- 2) = The marked trim pieces are to be used in accordance with the applicable instructions for use from Ströher GmbH as well as applicable standards and informational leaflets. For further information please see catalogue pages 145 ff. or visit our website under www.stroeher.de.
- The 340 mm tread depth of the loft stair tread corner® and loft stair tread tile® allows flexible use and adjustment, even for non-standard stairs.
- $^{4)}$ = Colour 645 giru meets loadgroup 4.

The formats shown are illustrative drawings and are not binding. All information without guarantee.

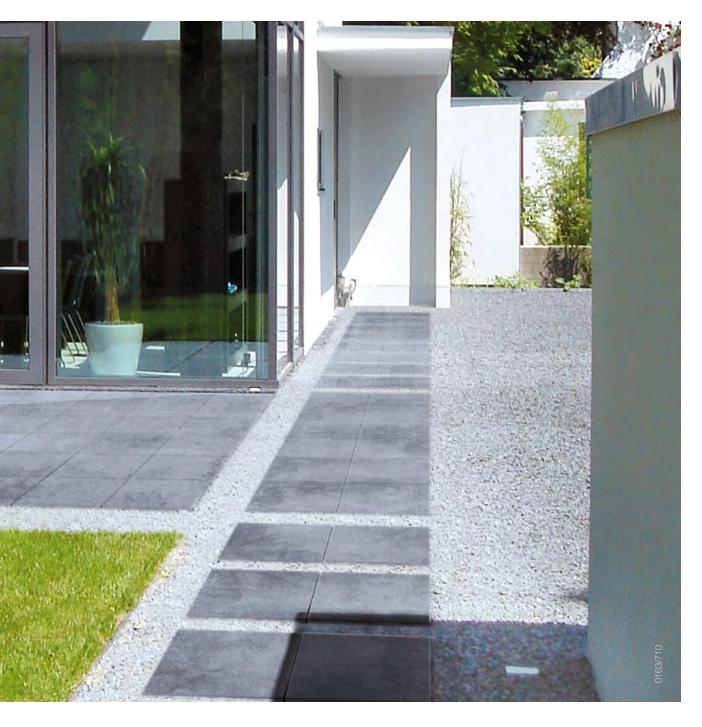
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TERIOTEC®



UNCOMPLICATED TERRACE ENJOYMENT WARRANTED WHEN LAID FIX OR LOOSE.

No compromise: TerioTec® guarantees terrace enjoyment. It is light and slim with its 20 mm thickness or rich with a 35 mm thickness in order to meet the requirements regarding load capacity, statics and the structure on-site. The special Ströher hard glaze seals the pores on the element's body. Algae and moss find no room to breed, stains from fats or red wine can simply be wiped off. Splinter – out of the question. Sealing or re-coating – not necessary. TerioTec® provides a lasting and fadeless freedom-floor. After all, the terrace is there for people, not people for the terrace.



CALIBRATED
MINI-LARGE FORMAT,
ATTESTED ELEMENTARY
ENJOYMENT,









FROST RESISTANT. ANTI-SLIP. CALIBRATED.

COLOURS AND FORMAT







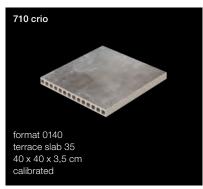
















PRODUCT DETAILS

TERRACE SLAB 20

glazed, DIN EN 14411, Gr. Al _b	the state of the s					
format no.	0140	0143	0163	9430	9441	8108
description	TerioTec® terrace slab 35 1)	TerioTec® terrace slab 20 1)	TerioTec® terrace slab 20 1)	loft stair tread tile® 1) 2) 3)	loft stair tread corner® 1) 2) 3)	skirting
nominal size (cm)	40	40	40 x 60	30	30	30
production size (mm)	394 x 394 x 35	394 x 394 x 20	594 x 394 x 20	294 x 340 x 35 x 11	340 x 340 x 350 x 11	294 x 73 x 8
710 crio 755 camaro	* PG 465 ● ** PG 411 ● ** PG 463 ● ** PG 967 ●		PG 113 ●	PG 55 ●		
920 weizenschnee 927 rosenglut		X10411	X 1 u 403 C	X14307 •	Tu iis C	1 0 3 3
pieces per bundle	2	2	2	4	1	18
pieces per m²/rm incl. joint	6,25	6,25	4,18	2,50	-	3,30
pieces per pallet	56	86	56	100	78	3.240
m²/rm per bundle	0,32	0,32	0,48	1,60	-	5,45
m²/rm per pallet	8,96	13,76	13,40	40,00	-	981,82
bundles per pallet	28	43	28	25	78	180
kg per pallet	504	581	569	318	281	1.257
kg per piece	9,000	6,750	10,150	3,180	3,600	0,388
kg per m²/rm	56,250	42,188	42,427	7,950	-	1,280
kg per bundle	18,000	13,500	20,300	12,720	3,600	6,984
slip resistance	R 10/A	R 10/A	R 10/A	R 10/A	R 10/A	-
load group	5	5	5	5	5	-
surcharge	*	*	*	-	*	*

^{★ =} Discount on pallets. ● = Normally available ex stock. PG = Price group (see price list 2017). ◆ = Minimum quantity: each open box will incur a surcharge. ¹¹ = calibrated ²¹ = The marked trim pieces are to be used in accordance with the applicable instructions for use from Ströher GmbH as well as applicable standards and informational leaflets. For further information please see catalogue pages 145 ff. or visit our website under www.stroeher.de. ³¹ = The 340 mm tread depth of the loft stair tread corner® and tread tile® allows flexible use and adjustment, even for non-standard stairs. The formats shown are illustrative drawings and are not binding. All information without guarantee.

















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^{*} Ströher is the only German manufacturer offering a 25-year frost resistance guarantee on the following extruded products that have been correctly installed by a qualified professional tiler: Zoé, Gravel Blend, Epos, Aera T, Aera, Roccia X, Roccia, Asar, Terra, Duro, TerioTec® X Profile, TerioTec® X, TerioTec®, Stalotec®, Kontur, Stiltreu, Riegel 50, Handstrich, Steinlinge, Glanzstücke, Zeitlos, Keraprotect® and Keravette®. Please find further explanations in our general terms and conditions.

STRÖHER COMMERCIAL PROGRAMME – TWO FOR ALL CASES



THERMAL SHOCK RESISTANCE

When it comes to expansion resistance, and thermal shock resistance as well. We have both.

Our ceramics feature an optimal coefficient of thermal expansion and never get bent out of shape – even when installed. Because what we put to the flame is resistant to almost everything, particularly to thermal loads.



BIO COMPATIBILITY

When it comes to production, and applications as well. Everyone is talking about it – we have it under seal.

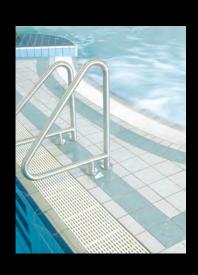
The seamless poured surfaces that are popular in the project and production areas in particular are ecologically objectionable in regard to a range of aspects, our ceramic material is EPD-certified as per the European sustainability principle of the German Federal Building Ministry.







HYGIENIC

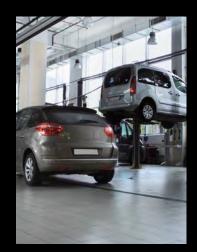






ANTI-SLIP

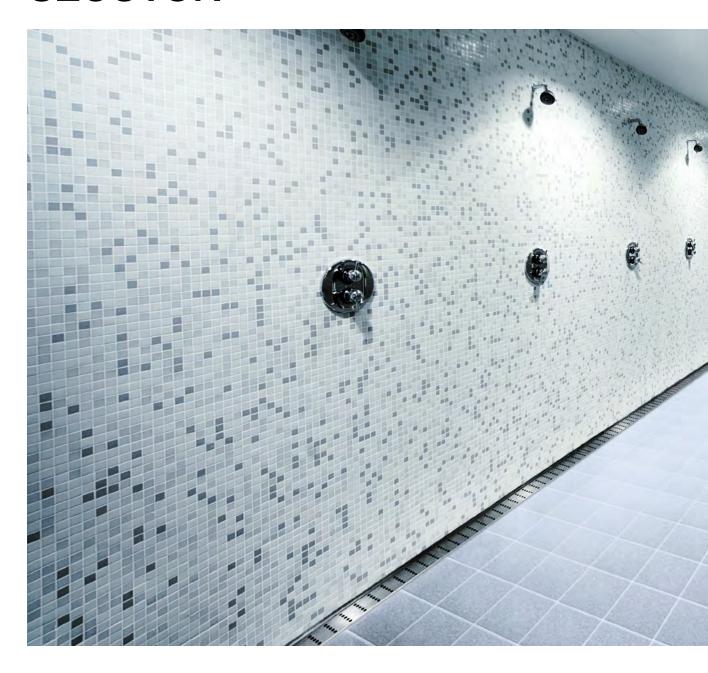






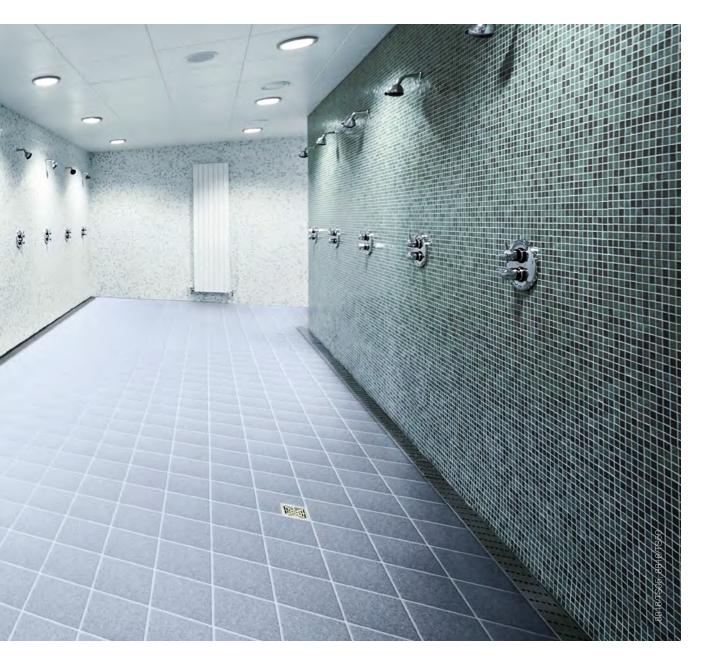
HEAVY DUTY

SECUTON®



WHERE STEP SAFETY IS A LEGAL REQUIREMENT.

Four slip resistant surface profiles that meet all legal slip resistance requirements plus one 10 mm tile in nine fresh colour shades. All this makes Secuton® a safety concept that does not only grab in any commercial, industrial or publicly used area and it is also good looking and abrasion-free. Secuton® features the 'hard glaze 2.0' surface finish specially developed by STRÖHER, a particularly resistant glaze based on highly refined mineral-oxidic raw materials. In comparison to other slip resistant surfaces that are only equipped with sensitive engobes, this enables Secuton® to meet the highest slip resistance level – even with its surface profile – and in high traffic areas, it is 100 percent abrasion-resistant and easy to clean.



THE ANTI-SLIP CONCEPT THAT GRABS ABRASION RESISTANT





HYGIENIC. ANTI-SLIP. **DURABLE.**



























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PRODUCT DETAILS

SECUTON®

surcharge

glazed, DIN EN 14411, Gr. BI _b				00000000000000000000000000000000000000	00000 00000 00000 00000 00000		
format no.	8830	8820	8816	8802	8811	8831	8850
description	fine stoneware tile	fine stoneware tile	fine stoneware tile with grained surface	fine stoneware with starpoint studded surface	fine stoneware tile with round studded surface	fine stoneware tile 1)	stair tread tile
nominal size (cm)	30	20	20	20	20	30 (10 x 10)	30
production size (mm)	296 x 296 x 10	196 x 196 x 10	196 x 196 x 10	196 x 196 x 10	196 x 196 x 10	296 x 296 x 10	296 x 296 x 10
TS 10 white TS 20 rose TS 40 blue	* PG 24 ●	★ PG 28 ●	* PG 38 ●	* PG 38 ●	* PG 38 ●		★ PG 65 ●
TS 05 brilliant-white						★ PG 484 ●	
TS 44 azure TS 80 anthracite TS 30 yellow TS 50 mint	★ PG 40 ○	★ PG 43 ○	★ PG 44 ○	★ PG 44 ○	★ PG 44 ○		★ PG 66 ○
pieces per bundle	11	25	25	25	25	11	10
pieces per m²/rm incl. joint	11,00	25,00	25,00	25,00	25,00	11,00	3,30
pieces per pallet	572	1.800	1.800	1.800	1.800	330	520
m²/rm per bundle	1,00	1,00	1,00	1,00	1,00	1,00	3,03
m²/rm per pallet	52,00	72,00	72,00	72,00	72,00	30,00	157,58
bundles per pallet	52	72	72	72	72	30	52
kg per pallet	1.091	1.501	1.543	1.463	1.598	630	994
kg per piece	1,908	0,834	0,857	0,813	0,888	1,908	1,912
kg per m²/rm	20,988	20,850	21,425	20,325	22,200	20,988	6,310
kg per bundle	20,988	20,850	21,425	20,325	22,200	20,988	19,120
slip resistance	R 10/A	R 10/A	R 11/B	R 12-V4/B	R 13-V 10/B	R 10/B	R 10/A
load group	5	5	5	5	5	5	5



TS 05 brilliant-white



TS 10 white



TS 20 rose



TS 40 blue



TS 60 grey



TS 80 anthracite



TS 30 yellow



TS 44 azur



TS 50 mint















\sim	

8604	8603	8640	8644	8645	8620	8625
skirting	skirting ²⁾	cove base	internal corner	external corner	special shower basin edge tile	special shower basin corner angle tile
20	30	20	-	-	20	-
196 x 96 x 8	296 x 73 x 10	196 x 96 x 8	-	-	196 x 196 x 10-20	196 x 196 x 10-20
PG 55 ●	PG 57 ●	PG 59 ●	PG 79 ●	PG 79 ●	PG 94 ○	PG 94 ○
PG 56 ○	PG 58 ○	PG 62 〇	PG 80 ○	PG 80 ○		
26	16	25	10	10	12	10
5,00	3,30	5,00	-	-	5,00	-
3.952	3.200	3.800	-	-	-	-
5,20	4,85	5,00	-	-	2,40	-
790,40	969,70	760,00	-	-	-	-
152	200	152	-	-	-	-
1.383	1.152	1.254	-	-	-	-
0,350	0,360	0,330	0,100	0,100	1,082	1,179
1,750	1,188	1,650	-	-	5,410	-
9,100	5,760	8,250	1,000	1,000	12,984	11,790
-	-	-	-	-	R 11/B	R 11/B
-	-	-	-	-	5	5
*	*	*	-	_	-	-

SURFACES



plain surface (R 10/A)



grained surface (R 11/B)



starpoint studded surface (R 12-V4/B)



round studded surface (R 13-V10/B)

- \bigstar = Discount on pallets.
- = Normally available ex stock.
 = Made to order delivery terms upon request.
 PG = Price group (see price list 2017)
- ❖ = Minimum quantity: each open box will incur a surcharge.
- 1) = calibrated

 $^{2)}$ = cut from flat tile.

The formats shown are illustrative drawings and are not binding. All information without guarantee.

STALOTEC®



COLOURED THROUGH. ABRASION RESISTANT. IN MANY THICKNESSES INDESTRUCTIBLE THANKS TO CONTINUOUS FIRING.

This ceramic was produced in an extrusion process. The highly textured quality of its reverse side enables it to optimally interlock with the ground and yields a tensile bond strength that even withstands dynamic or rolling loads.

After a special tunnel kiln firing hardly any other floor is as tough and hard-wearing as this extruded industrial floor tilling – for indoors and, thanks to integrated frost resistance due to the special production process, for outdoors as well. Solid-coloured for abrasion resistance and with a material thickness of up to 20 mm Stalotec® split tiles withstand even the heaviest mechanical stresses caused by heavy machinery or forklift trucks. Even chemical stress caused by harsh cleaning materials or acids cannot damage the unglazed surface. The right choice when it comes to heavy load stresses, durability and solid quality.



EXTRA STRONG WITH EXTRA TRACTION DUE TO OVERTHICKNESS AND EXTRUSION

STALOTEC®







EXTRA STRONG. ANTI-SLIP. HEAVY LOADS.

ALSO
AVAILABLE IN
R 12 SURFACES!
DELIVERY TERMS
UPON
REQUEST.

PRODUCT DETAILS

STALOTEC®

unglazed, DIN EN 14411, Gr. Al _b		\Diamond						
format no.	1100	1113	1115	1118	1120	3180	4822	4824
description	split tile	split tile	split tile	split tile	split tile	waver profile	angle tile 2)	angle tile with grooves 2)
nominal size (cm)	12,5 x 25	12,5 x 25	12,5 x 25	12,5 x 25	12,5 x 25	12,5 x 25	25	25
production size (mm)	240 x 115 x 10	240 x 115 x 13	240 x 115 x 15	240 x 115 x 18	240 x 115 x 20	240 x 115 x 13	240 x 115 x 52 x 10	240 x 115 x 52 x 10
120 beige	★ PG 5 ○	★ PG 18 ●	★ PG 30 ●	★ PG 42 ●	★ PG 46 ○			
215 red	* PG 1 ●						PG 21 ○ ★ PG 63 ○	★ PG 65 ○
320 sand yellow	★ PG 2 ○	★ PG 15 ●	★ PG 21 ●	★ PG 362 ○	★ PG 447 ○			
230 grey 210 brown 330 graphite	★ PG 15 ○	★ PG 21 ○	★ PG 362 ○	★ PG 455 ○	★ PG 462 ○	★ PG 21 ○		
Pieces per bundle	20	16	13	11	10	16	6	6
pieces per m²/rm incl. joint	33,00 1)	33,00 1)	33,00 ¹)	33,00 1)	33,00 ¹)	33,00 1)	4,00	4,00
pieces per pallet	1.800	1.440	1.170	990	900	1.440	684	684
m²/rm per bundle	0,61	0,48	0,39	0,33	0,30	0,48	1,50	1,50
m²/rm per pallet	54,44	43,64	35,45	30,00	27,27	43,64	171,00	171,00
bundles per pallet	90	90	90	90	90	90	114	114
kg per pallet	1.080	1.191	1.074	1.102	1.108	1.087	588	608
kg per piece	0,600	0,827	0,918	1,113	1,231	0,755	0,860	0,889
kg per m²/rm	19,800	27,291	30,294	36,729	40,623	24,915	3,440	3,556
kg per bundle	12,000	13,232	11,934	12,243	12,310	12,080	5,160	5,334
slip resistance	R 11/B	R 11/B	R 11/B	R 11/B	R 11/B	R 12-V8/C	R 11/B	R 11/B
load group	≤ 275 mm ³	≤ 275 mm³	≤ 275 mm³	≤ 275 mm³	≤ 275 mm ³	≤ 275 mm³	≤ 275 mm ³	≤ 275 mm³
surcharge	*	*	*	*	*	*	*	*

^{★ =} Discount on pallets. ● = Normally available ex stock. ○ = Made to order - delivery terms upon request. PG = Price group (see price list 2017),

^{• =} Minimum quantity: each open box will incur a surcharge. 1) = For tilling by vibration method the number of pieces required increases to 36.3 pieces per m². The price will be adjusted to the number of pieces required. 2) = The marked trim pieces are to be used in accordance with the applicable instructions for use from Ströher GmbH as well as applicable standards and informational leaflets. For further information please see catalogue pages 145 ff. or visit our website under www.stroeher.de. The formats shown are illustrative drawings and are not binding. All information without guarantee.

^{*} Ströher is the only German manufacturer offering a 25-year frost resistance guarantee on the following extruded products that have been correctly installed by a qualified professional tiler: Zoé, Gravel Blend, Epos, Aera T, Aera, Roccia X, Roccia, Asar, Terra, Duro, TerioTec® X Profile, TerioTec® X, TerioTec®, Stalotec®, Kontur, Stiltreu, Riegel 50, Handstrich, Steinlinge, Glanzstücke, Zeitlos, Keraprotect® and Keravette®. Please find further explanations in our general terms and conditions.













120 beige

210 brown

330 graphite

215 red

230 grey

320 sand yellow



format 1100, 1113, 1115, 1118, 1120 split tile 240 x 115 x 10/13/15/18/20 mm slip resistance R 11/B plain surface



format 3180 split tile 240 x 115 x 13 mm slip resistance R 12-V8/C water profile surface



















2116	4000	4004	4005	4500	4504	4505	4544	4545
skirting	cove base	cove base internal corner	cove base external corner	cove base	cove base internal corner	cove base external corner	internal corner	external corner
25	25	-	-	25	-	-	-	-
240 x 73 x 10	240 x 96 x 12	115 x 96 x 12	115 x 96 x 12	240 x 146 x 12	115 x 146 x 12	115 x 146 x 12	146 x 43 x 43 x 10	146 x 32 x 32 x 10
PG 50 ●	PG 60 ●	PG 120 ●	PG 120 ●	PG 65 ●	PG 1225 ●	PG 1225 ●	PG 84 ●	PG 84 ●
PG 50 •	PG 60 •	PG 120 •	PG 120 •					
PG 50 O	PG 60 O	PG 120 O	PG 120 O					
12	8	6 pair	8 pair	10	7	6	8	8
4,00	4,00	-	-	4,00	-	-	-	-
2.208	912	684	912	750	525	750	-	-
3,00	2,00	-	-	2,50	-	-	-	-
552,00	228,00	-	-	187,50	-	-	-	-
184	114	114	114	75	75	125	-	-
972	630	518	514	600	452	645	-	-
0,440	0,691	0,758	0,564	0,800	0,860	0,860	0,230	0,220
1,760	2,764	-	-	3,200	-	-	-	-
5,280	5,528	4,548	4,512	8,000	6,020	5,160	1,840	1,760
-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-
*	*	-	-	*	-	-	-	-































CLINKER BRICK SLIPS ARE MORE VARIED THAN JUST EXPOSED BRICKWORK.

THEY EMPHASISE FACADES.

Brick slip facades do not crumble. Even if you scratch the surface. We do clinker brick slips ranging from understated to statements.

In a variety of textures. From the traditional NF/DF to the sophisticated brick format.

Good design concepts look behind the facade. They combine design and function. Individual and functional.

For a lasting impression. Totally naturally. Since 1884.

KONTUR



TRADITIONAL CLINKER LOOKS INTERPRETED WITH MODERN CONTOURING.

Targeted highlighting for maximum effect. Contouring is the name of a style that is currently on trend, which gives a natural surface a particularly rounded and modern feel by means of strategic accentuation using the latest surface technology. Here, traditional clinker production techniques are combined with high-tech glaze technology to create a new generation of clinker brick slips: Manufactured in fusion finish.

In the classic DF/NF or long format, with three surfaces. Textures created using smooth engobes, characteristic water-struck surfaces or fire and melted effects with authentic signs of wear – with Kontur, traditional clinker looks have been interpreted and perfected with modern contouring.



PERFECTLY NATURAL.
FUSION FINISH.
CLINKER BODY.

EXPRESSIVE. NEXT-LEVEL BRICK SLIPS. THE BEST OF BOTH WORLDS.

KONTUR EG







470 beige engobed∆< 3 % · DIN EN 14411, Gr. Al₂

DF long format 440 x 52 x 12 mm





DF long format 440 x 52 x 12 mm

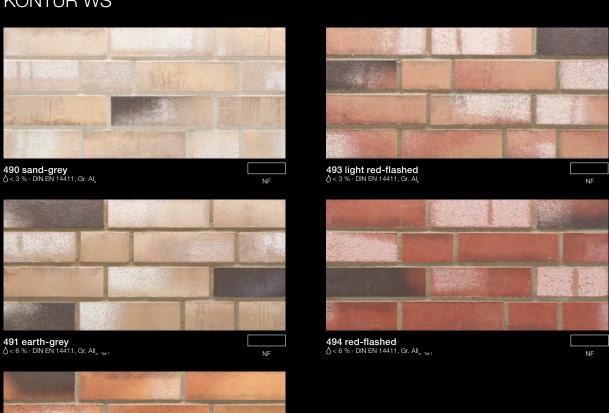
KONTUR CG





KONTUR WS

492 orange-flashed ♦ < 6 % · DIN EN 14411, Gr. All_{a - Tell} 1











EXPRESSIVE. NEXT-LEVEL BRICK SLIPS. THE BEST OF BOTH WORLDS.

PRODUCT DETAILS

KONTUR EG

DIN EN 14411			
format no.	8016	8018	8017
description	clinker brick slips	clinker brick slips	corner 1)
nominal size (cm)	DF	DF long format	DF
production size (mm)	240 x 52 x 12	440 x 52 x 12	240 x 52 x 52 x 12
470 beige engobed 472 grey engobed	★ PG 26 ●	★ PG 466 ●	★ PG 75 ●
pieces per bundle	52	32	22
pieces per m²/rm incl. joint	64,00	34,57	16,13
pieces per pallet	4.212	1.216	1.430
m²/rm per bundle	0,81	0,93	1,36
m²/rm per pallet	65,81	35,18	88,65
bundles per pallet	81	38	65
kg per pallet	1.323	681	508
kg per piece	0,314	0,560	0,355
kg per m²/rm	20,096	19,359	5,726
kg per bundle	16,328	17,920	7,810
surcharge	*	*	*

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^{★ =} Discount on pallets. ● = Normally available ex stock. PG = Price group (see price list 2017). ◆ = Minimum quantity: each open box will incur a surcharge.

1) = The Ströher standard for angular accuracy in angled brick slips is based on the DIN 105 standard for exposed clinker brickwork, but with only 50% of the permissible tolerance values. The Ströher specification is thus +/- 1°. This equates to a maximum deviation of +/- 4 mm on the stretcher side and +/- 2 mm on the header side for a corner with the 240 x 115 mm format.

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KONTUR CG

DIN EN 14411		
format no.	8020	8021
description	clinker brick slips	corner 1)
nominal size (cm)	DF	DF
production size (mm)	240 x 52 x 12	240 x 52 x 52 x 12
480 beige-fired	★ PG 26 ●	★ PG 75 ●
481 sand-fired		
pieces per bundle	52	22
pieces per m²/rm incl. joint	64,00	16,13
pieces per pallet	4.212	1.430
m²/rm per bundle	0,81	1,36
m²/rm per pallet	65,81	88,65
bundles per pallet	81	65
kg per pallet	1.323	508
kg per piece	0,314	0,355
kg per m²/rm	20,096	5,726
kg per bundle	16,328	7,810
surcharge	*	*

KONTUR WS

DIN EN 14411			
format no.	8024	8025	
description	clinker brick slips	corner 1)	
nominal size (cm)	NF	NF	
production size (mm)	240 x 71 x 12	240 x 52 x 71 x 12	
490 sand-grey 491 earth-grey			
492 orange-flashed	★ PG 26 ●	★ PG 75 ●	
493 light red-flashed			
494 red-flashed			
pieces per bundle	39	22	
pieces per m²/rm incl. joint	48,00	12,50	
pieces per pallet	3.159	1.430	
m²/rm per bundle	0,81	1,76	
m²/rm per pallet	65,81	114,40	
bundles per pallet	81	65	
kg per pallet	1.327	694	
kg per piece	0,420	0,485	
kg per m²/rm	20,160	6,063	
kg per bundle	16,380	10,670	
surcharge	*	*	

























Completely frost-resistar *25 year guarantee

innel kiln fired

insulation system

Wheaterproof

Economic

n compliance with DIN EN Fade-free and colourfast

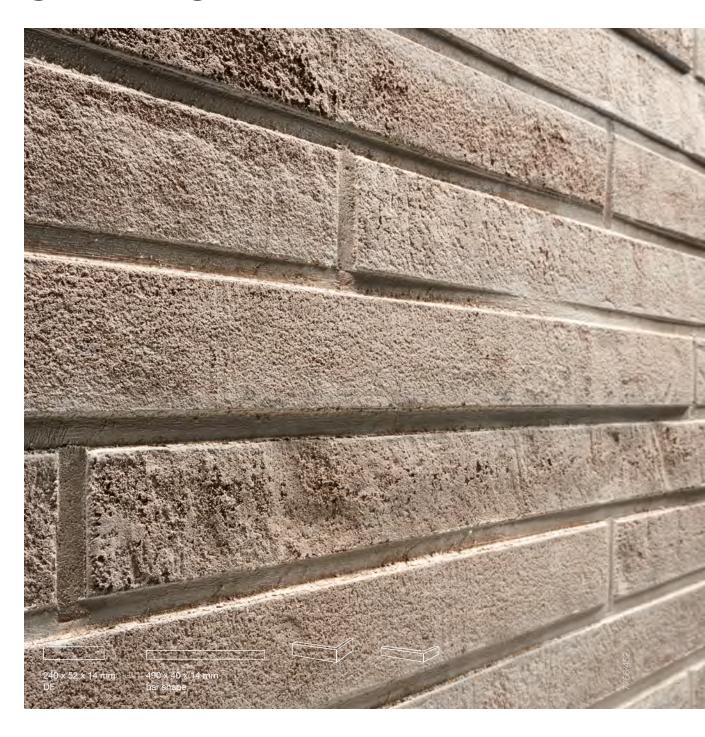
nd Easy maintenan and hydienic

Ecofriend

chemica

Glow and fireproof

STILTREU NEW



SUBTLY BALANCED "USED LOOK". CHARMINGLY AUTHENTIC. BUT STATE-OF-THE-ART AND UNIVERSAL.

Materials with character and soul are a current trend. Architecturally, they provide an exciting contrast to modern reduced design. They are like a soothing anchor for the soul. A foothold that provides space for honesty and authenticity. Age and usage are allowed to show here. With their strong character, they give rise to a sense of security. In a modern and subtle way. Suitably safe and true to the style.

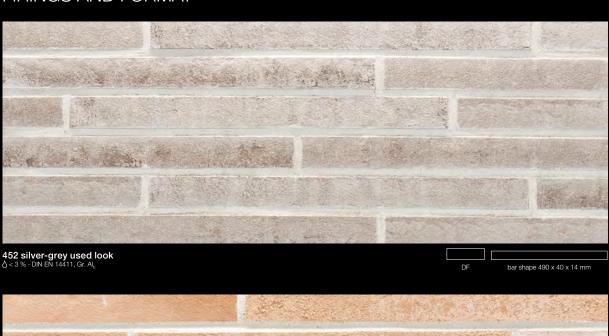


AGREEABLY IMPERFECT.
ARCHITECTURAL,
EXCITING AND SUBTLE.

STII TREU NEW

USED LOOK. EXPRESSIVE. ACCENTUATED LINES.

FIRINGS AND FORMAT





454 creme-white used look ♦ < 3 % · DIN EN 14411, Gr. Al_b







PRODUCT DETAILS

STILTREU

DIN EN 14411				
format no.	7760	7756	7761	7757
description	clinker brick slips	clinker brick slips	Winkel 1)	Winkel 1)
nominal size (cm)	DF	bar shape	DF	bar shape
production size (mm)	240 x 52 x 14	490 x 40 x 14	240 x 115 x 52 x 14	240 x 115 x 40 x 14
452 silver-grey used look 454 creme-white used look	★ PG 29 ●	★ PG 487 ●	★ PG 774 ●	* PG 774 ●
pieces per bundle	18	18	14	21
pieces per m²/rm incl. joint	64,00	38,31	16,13	19,23
pieces per pallet	2.070	1.080	910	1.365
m²/rm per bundle	0,28	0,47	0,87	1,09
m²/rm per pallet	32,34	28,19	56,42	70,98
bundles per pallet	115	60	65	65
kg per pallet	826	670	519	566
kg per piece	0,399	0,620	0,570	0,415
kg per m²/rm	25,536	23,752	9,194	7,980
kg per bundle	7,182	11,160	7,980	8,715
surcharge	*	*	*	*

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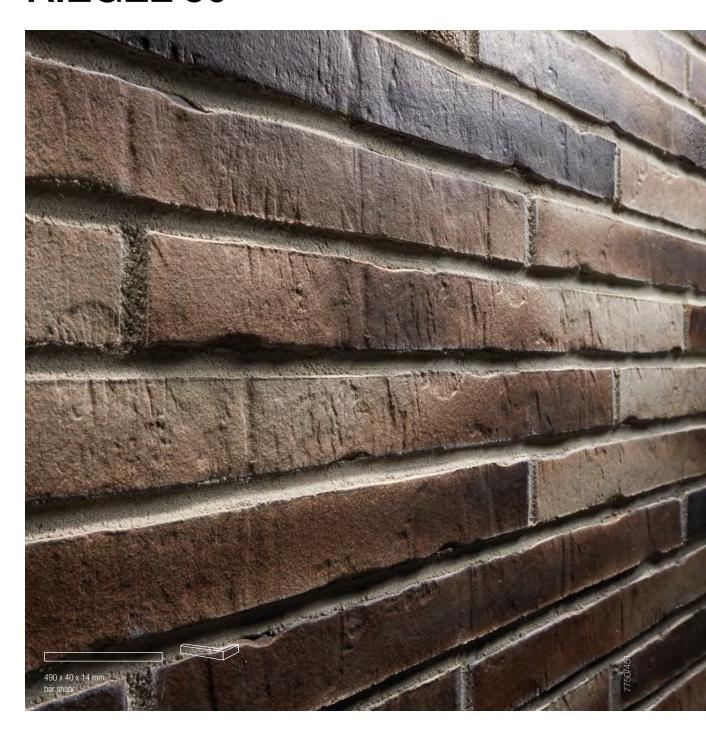






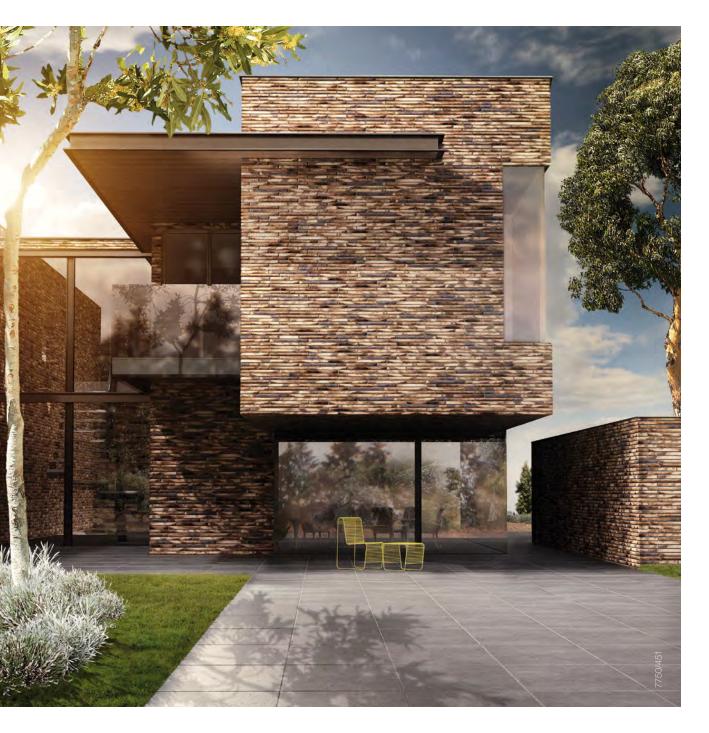


RIEGEL 50



CUTTING-EDGE BAR LENGTH. BLUE REDUCTION FIRING OR SINTER PATINA. MODEST YET THRILLING.

Successful modern-day architecture now demands more than just a particularly straight-edged design. Current trends in architecture focus on intelligent building technology for interiors. And the focus for exteriors is on a state of the art outer building skin that breathes by using natural materials. In a much sought after manner, Riegel 50 combines the archaic impression of blue reduction firing, or a subdued sinter patina effect, with the elegant simplicity of the special long format.



ANNOUNCED.
LONG FORMAT FOR
PARTICULARLY
STRAIGHT-EDGED DESIGN.

RIEGEL 50

ANNOUNCED. EMPHASIZING LINE. EXTRA LONG.

FIRINGS AND FORMAT



bar shape 490 x 40 x 14 mm



bar shape 490 x 40 x 14



bar shape 490 x 40 x 14 mm



bar shape 490 x 40 x 14 mm



bar shape 490 x 40 x 14 mn







PRODUCT DETAILS

RIEGEL 50

DIN EN 14411				
format no.	7750	7753	7751	7754
description	clinker brick slips	clinker brick slips	corner 1)	corner 1)
nominal size (cm)	bar shape	bar shape	bar shape	bar shape
production size (mm)	490 x 40 x 14	490 x 40 x 14	240 x 115 x 40 x 14	240 x 115 x 40 x 14
450 golden-white 451 golden-brown 453 silver-black		★ PG 487 ●		* PG 774 ●
455 brown-blue 456 black-blue	* PG 487 ●		★ PG 774 ●	
pieces per bundle	18	18	21	21
pieces per m²/rm incl. joint	38,31	38,31	19,23	19,23
pieces per pallet	1.080	1.080	1.365	1.365
m²/rm per bundle	0,47	0,47	1,09	1,09
m²/rm per pallet	28,19	28,19	70,98	70,98
bundles per pallet	60	60	65	65
kg per pallet	670	670	566	566
kg per piece	0,620	0,620	0,415	0,415
kg per m²/rm	23,752	23,752	7,980	7,980
kg per bundle	11,160	11,160	8,715	8,715
surcharge	*	*	*	*

★ = Discount on pallets. ● = Normally available ex stock. PG = Price group (see price list 2017). ♦ = Minimum quantity: each open box will incur a surcharge.

1) = The Ströher standard for angular accuracy in angled brick slips is based on the DIN 105 standard for exposed clinker brickwork, but with only 50% of the permissible tolerance values. The Ströher specification is thus +/- 1°. This equates to a maximum deviation of +/- 4 mm on the stretcher side and +/- 2 mm on the header side for a corner with the 240 x 115 mm format.

The formats shown are illustrative drawings and are not binding. All information without guarantee.

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HANDSTRICH



THE EDGES ARE HAND FORMED. THE SURFACE IS WATER-STRUCK. THE APPLICATION IS COSMOPOLITAN.

Clinker brick slips are moving away from their northern niche and experiencing an international renaissance. Handstrich unites the current spirit of sustainability with the original features of traditional clinker bricks.

As it is only possible to make hand formed edges and water-struck surfaces that are frost resistant and easy to lay and use, in combination with thermal insulation systems, by using extruded clinker brick slips sintered in a furnace at 1.300 °C. Without treatment for water-repellency. Without impregnation. And without wasteful cutting of a full brick. Simply Green Tech and cosmopolitan.



EMBODIMENT OF OLD VALUES.
ENVIRONMENTALLY SOUND,
HIGH-TECHNOLOGY EXTRUSION.

HANDSTRICH

HAND FORMED EDGE. WATER-STRUCK SURFACE. BUT GREEN TECH.

FIRINGS AND FORMAT





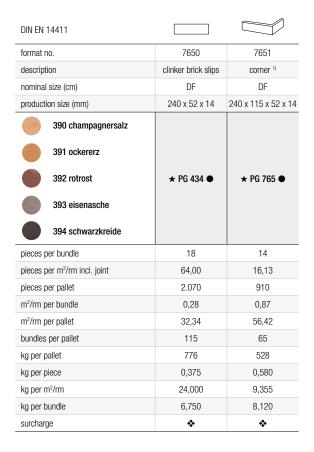






PRODUCT DETAILS

HANDSTRICH









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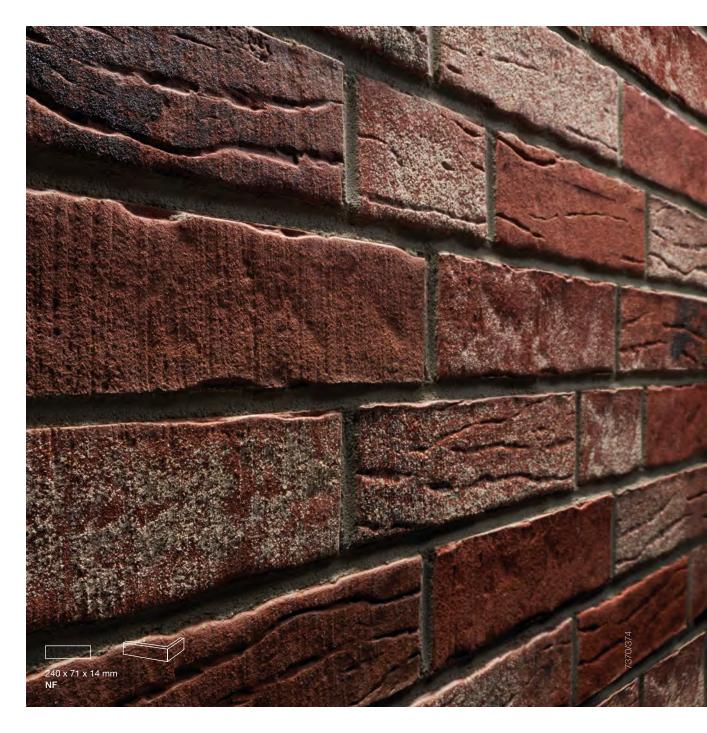






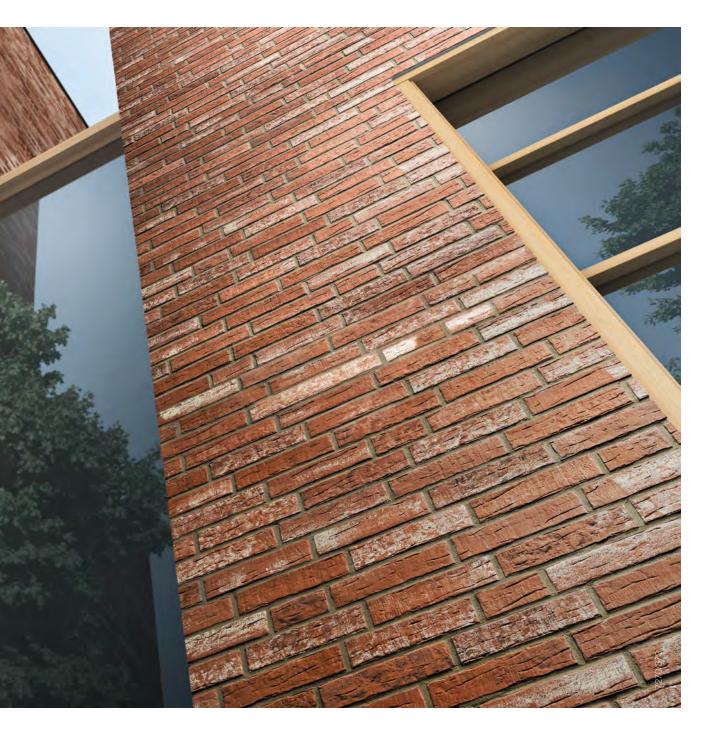


STEINLINGE



ANTIQUE LOOK WITH EASY-TO-LAY, RELIABLE SIZING; ENERGY-CONSCIOUS MYTH APPEARANCE.

Steinlinge are the descendants, adapted to contemporary clinker standards of the fine old brick era. Steinlinge give a facade the charm of times gone by, while they are at the same time easy to lay thanks to their uniform size. Fired to be frostproof in high-tech sintering furnaces at 1.300 °C, Steinlinge continue the tradition of masonry with added weatherproofing. These brick veneers are not only permanently easy to clean and use, but in combination with an EIFS system, they are also compliant with all current energy-saving regulations.

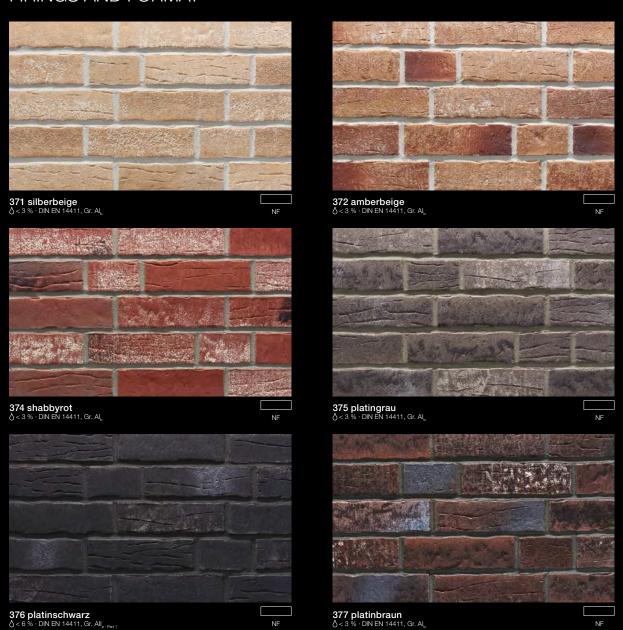


UP TO DATE,
VISIBLE BRICKWORK
WITH ANTIQUE LOOK,
MODERN HANDLING,

STEINLINGE

HAND-MADE LOOK. EXACTLY SIZED. MYTHICAL.

FIRINGS AND FORMAT



PRODUCT DETAILS

STEINLINGE

DIN EN 14411			
format no.	7370	7371	
description	clinker brick slips	corner 1)	
nominal size (cm)	NF	NF	
production size (mm)	240 x 71 x 14	240 x 115 x 71 x 14	
371 silberbeige			
372 amberbeige 374 shabbyrot	★ PG 39 ●	★ PG 772 ●	
375 platingrau	X 1 U 33 U		
376 platinschwarz			
377 platinbraun			
pieces per bundle	18	14	
pieces per m²/rm incl. joint	48,00	12,50	
pieces per pallet	2.070	910	
m²/rm per bundle	0,38	1,12	
m²/rm per pallet	43,13	72,80	
bundles per pallet	115	65	
kg per pallet	1.062	715	
kg per piece	0,513	0,786	
kg per m²/rm	24,624	9,825	
kg per bundle	9,234	11,004	
surcharge	*	*	







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GLANZSTÜCKE



EXTRUDED VINTAGE LOOK WITH SHINE EFFECT AND WITH A USED LOOK TEXTURE. QUICK SLURRY APPLICATION.

Extra slim retro brick in long $440 \times 52 \times 14$ mm. Cleaner vintage look with unobtrusive shine effect. With a used look texture, but still with a smooth surface appearance. This brick ensures quick application for laying and turns facades into unmistakeable pièces de résistance without the need for joiners. And as a high-tech brick veneer in high sinter quality, it's a pièce de résistance of energy-conscious "shell" design.



RETRO-BRICK WITH SHEEN EFFECT. EXTRA SLIM. LONG SHAPE.

GLANZSTÜCKE

VINTAGE LOOK. SHINE EFFECT. EXTRA SLIM.

FIRINGS AND FORMATS



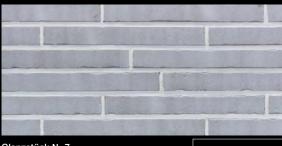






Glanzstück № 5 \lozenge < 6 % · DIN EN 14411, Gr. All_{a - Pert}

long format 440 x 52 x 14 mm



Glanzstück № 7 ♦ < 3 % · DIN EN 14411, Gr. Al



Glanzstück № 2 ♦ < 3 % · DIN EN 14411, Gr. Al.

long format 440 x 52 x 14 mm



long format 440 x 52 x 14 mm

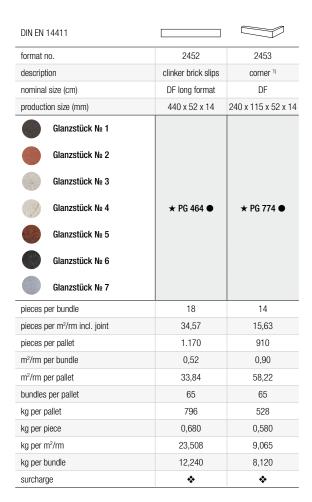


Glanzstück № 6 ◊<3 % · DIN EN 14411, Gr. Al,

long format 440 x 52 x 14 mm

PRODUCT DETAILS

GLANZSTÜCKE









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- = The Ströher standard for angular accuracy in angled brick slips is based on the DIN 105 standard for exposed clinker brickwork, but with only 50% of the permissible tolerance values. The Ströher specification is thus +/- 1°. This equates to a maximum deviation of +/- 4 mm on the stretcher side and $+/-\ 2\ mm$ on the header side for a corner with the 240 x 115 mm format.

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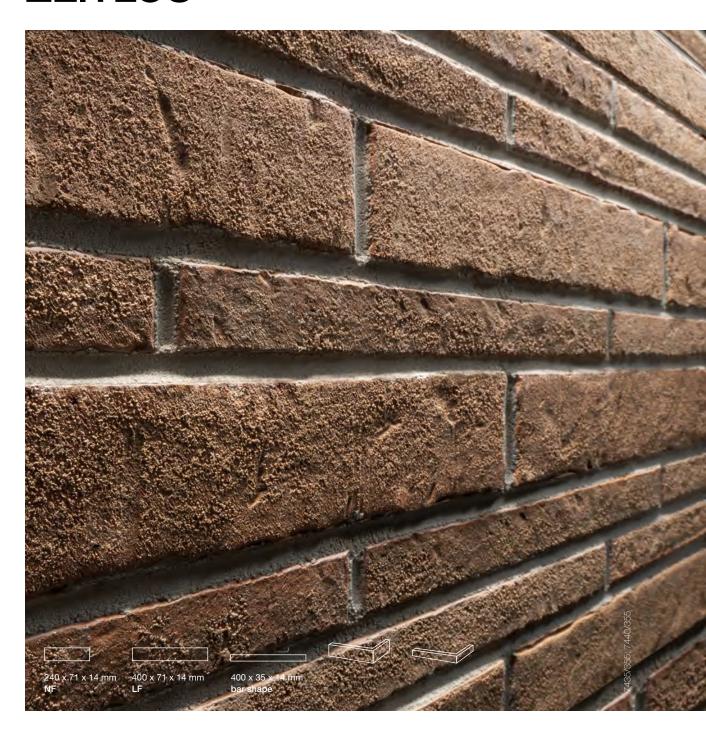








ZEITLOS



ARCHAIC APPEARANCE WITH DIMENSIONAL PRECISION FOR EASY LAYING, ENERGY-AWARE FACED MASONRY LOOK.

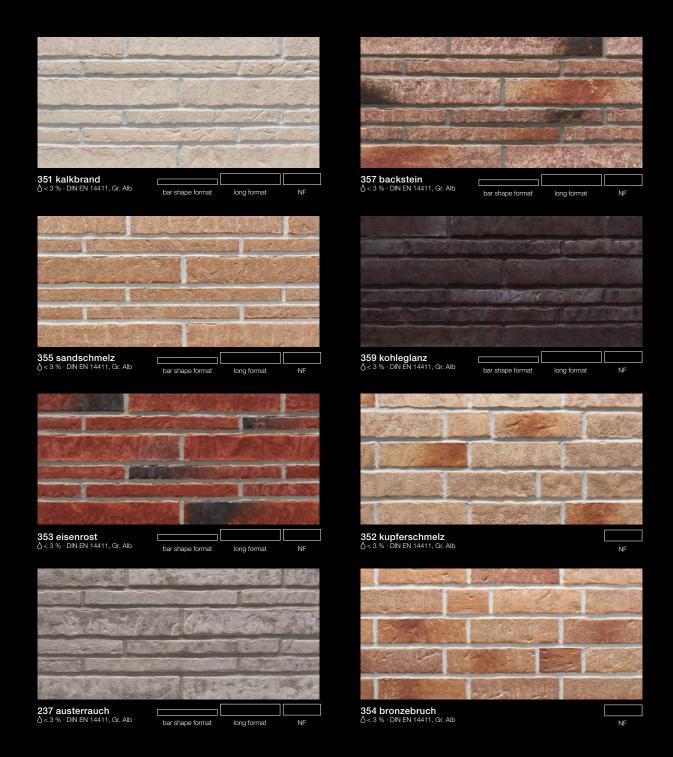
Brick expressionism: old exposed brickwork is having a renaissance. It is almost as if we are happy to have facades crumbling both inside and out. Also mixed. Two high-end sizes in long format 400×71 mm and bar shape 400×35 mm as well as in NF format 240×71 mm allow this trend look. Zeitlos, the extra strong 14 mm thick patina brick slip in quality frost-proof high-tech extruded sinter quality. There are all sorts of different placing options with variable joint widths and individually customised colour ranges based on eleven tailored colour tones providing lots of unique styles. Even with its natural edges, Zeitlos is safe to place and easy-care, making it right on trend for facade design even when it comes to the environment, energy and costs.



IHE HIGH LECH PATINA
BRICK-SLIP IN SINTERED
CLINKER QUALITY AND
PREMIUM STRENGTH

<u>ZEI</u>TLOS,

ARCHAIC. TECHNICALLY PERFECT. ENERGY-CONSCIOUS.



Private home, Lustenau, Austria clinker brick slips 7470/359 kohleglanz comer 7471/359 kohleglanz











Private home, Germany clinker brick slips 7440/353 eisenrost corner 7471/353 eisenrost









PRODUCT DETAILS

ZEITLOS

DIN EN 14411					
format no.	7470	7440	7435	7471	7436
description	clinker brick slips	clinker brick slips	clinker brick slips	corner 1)	corner 1)
nominal size (cm)	NF	long format	bar shape	NF	bar shape
production size (mm)	240 x 71 x 14	400 x 71 x 14	400 x 35 x 14	240 x 115 x 71 x 14	240 x 115 x 35 x 14
352 kupferschmelz					
354 bronzebruch					
356 erdfeuer					
351 kalkbrand					
353 eisenrost					
355 sandschmelz	★ PG 413 ●	★ PG 488 ●	★ PG 477 ●	★ PG 775 ●	★ PG 773 ●
357 backstein		★ PG 488 ●	★ PG 4// ●		★ PG 7/3 ●
237 austerrauch					
359 kohleglanz					
360 onyxstaub					
368 sepiaquarz					
pieces per bundle	18	18	36	14	21
pieces per m²/rm incl. joint	48,00	29,24	51,64	12,50	21,30
pieces per pallet	2.070	1.170	2.340	910	1.365
m²/rm per bundle	0,38	0,62	0,70	1,12	0,99
m²/rm per pallet	43,13	40,01	45,31	72,80	64,08
bundles per pallet	115	65	65	65	65
kg per pallet	1.062	1.000	983	715	532
kg per piece	0,513	0,855	0,420	0,786	0,390
kg per m²/rm	24,624	25,000	21,689	9,825	8,307
kg per bundle	9,234	15,390	15,120	11,004	8,190
surcharge	*	*	*	*	*

^{★ =} Discount on pallets. ● = Normally available ex stock. PG = Price group (see price list 2017). ◆ = Minimum quantity: each open box will incur a surcharge.

1) = The Ströher standard for angular accuracy in angled brick slips is based on the DIN 105 standard for exposed clinker brickwork, but with only 50% of the permissible tolerance values. The Ströher specification is thus $+/-1^{\circ}$. This equates to a maximum deviation of +/-4 mm on the stretcher side and +/-2 mm on the header side for a corner with the 240 x 115 mm format. The formats shown are illustrative drawings and are not binding. All information without guarantee.

The number required per m² for installing mixed long and bar sizes varies depending on the actual mixing ratio, the arrangement of the sizes and on design factors. The following recommendation is therefore only indicative and not binding. Requirements per m2: Format 7440: 19 pieces, Format 7435: 24 pieces.





















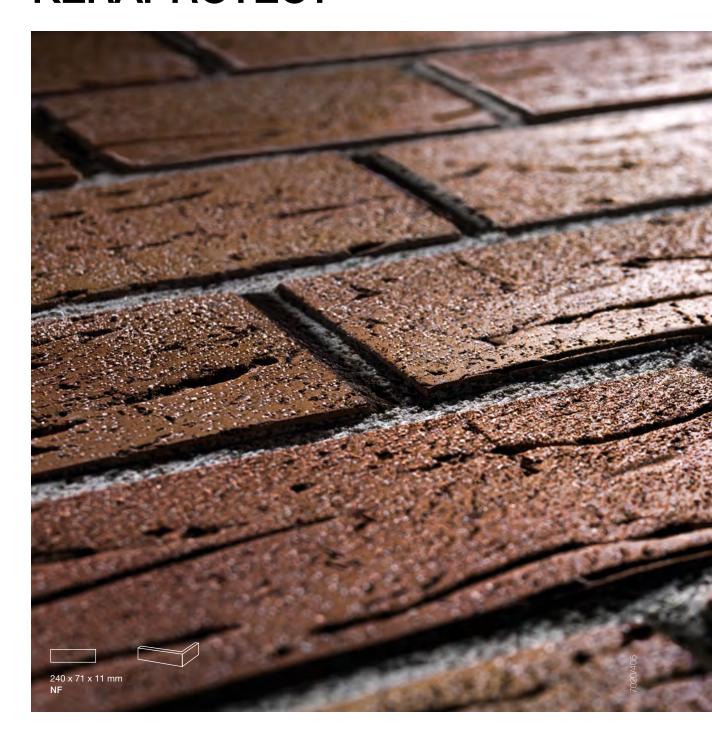




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KERAPROTECT®



ONCE KNOWN AS THE "DUTCH" BRICK SLIP - NOW AN INTERNATIONAL SUCCESS.

As rough and grainy as sharkskin is the feel of this classic "Dutch" tile to the touch. The unusual clinker look is not the only advantage this sturdy ceramic with the special tunnel kiln quality has to offer. Whether a new development or the renovation of an older structure, the same questions arise again and again: Is heat being lost too quickly to the outside? Is noise entering the building too easily? For noise can be as annoying as the unavoidable maintenance costs of other facade claddings. A facade cladded with Keraprotect, however, offers you durable protection of extruded ceramics at optimal costs.



THE DISTINCTIVE
CLASSIC,
ROUGH AND
SANDY PROTECTED.

KERAPROTECT®

COARSE SAND. UNMISTAKEABLE. CLASSIC.

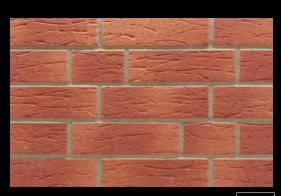
FIRINGS AND FORMAT





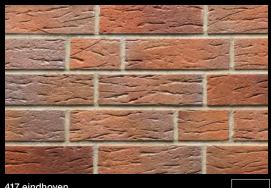












417 eindhoven ♦ < 3 % · DIN EN 14411, Gr. Al_b

PRODUCT DETAILS

KERAPROTECT®

DIN EN 14411			
format no.	7020	7021	
description	clinker brick slips	corner 1)	
nominal size (cm)	NF	NF	
production size (mm)	240 x 71 x 11	240 x 115 x 71 x 11	
415 breda	★ PG 11 ●		
416 rotterdam	★ PG 14 ●		
405 amsterdam			
410 groningen		★ PG 77 ●	
413 utrecht		* FG // •	
417 eindhoven	★ PG 17 ●		
429 aardenburg			
430 den haag			
pieces per bundle	24	16	
pieces per m²/rm incl. joint	48,00	12,50	
pieces per pallet	2.208	1.040	
m²/rm per bundle	0,50	1,28	
m²/rm per pallet	46,00	83,20	
bundles per pallet	92	65	
kg per pallet	919	593	
kg per piece	0,416	0,570	
kg per m²/rm	19,968	7,125	
kg per bundle	9,984	9,120	
surcharge	*	*	

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KERAVETTE®



ALSO REGARDING COST-EFFECTIVENESS. UNOBTRUSIVE AND YET STILL IMPRESSIVE.

Keravette gives a facade a new unmistakeable and individual look. No wonder the word "facade" has been adopted from the Italian word "faccia" meaning "face". 24 beautiful colour tones, numerous formats and glazed or unglazed surfaces give you a nearly unlimited choice of options. So each facade quite easily becomes unmistakeable. The material thickness of 8 and 11 mm means this classic among clinker brick slips is not only light but, thanks to the especially high firing temperature, it is also extremely robust. Together with modern thermal insulation, they are also hard to resist when it comes to price.

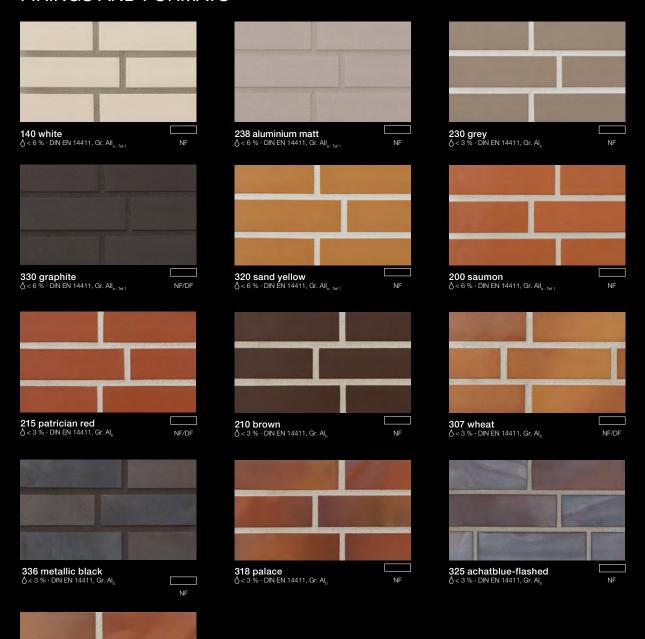


AGAINS I VVIND AND WEATHER, AND TOO HIGH ENERGY COSTS,



FIRINGS AND FORMATS

316 patrician red flashed ♦ < 3 % · DIN EN 14411, Gr. Al_b



PRODUCT DETAILS







KERAVETTE®

DIN EN 14411			
format no.	7960	2110	2640
description	brick slip with text. struct.	brick slips	brick slips 1)
nominal size (cm)	DF	NF	NF
production size (mm)	240 x 52 x 8	240 x 71 x 11	240 x 115 x 71 x 11
215 patrician red 307 wheat 316 patrician red flashed	★ PG 25 ●	★ PG 35 ●	
330 graphite			
336 metallic black			
325 achatblue-flashed			
318 palace			★ PG 77 ●
200 saumon		★ PG 37 ●	
320 sand yellow			
140 white			
230 grey			
238 aluminium matt			
210 brown			
pieces per bundle	34	24	16
pieces per m2/rm incl. joint	67,00	50,00	12,50
pieces per pallet	4.692	2.208	1.040
m2/rm per bundle	0,51	0,48	1,28
m2/rm per pallet	70,03	44,16	83,20
bundles per pallet	138	92	65
kg per pallet	967	877	613
kg per piece	0,206	0,397	0,589
kg per m2/rm	13,802	19,850	7,363
kg per bundle	7,004	9,528	9,424
surcharge	*	*	*

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- PG = Price group (see price list 2017).
- ♦ = Minimum quantity: each open box will incur a surcharge.
- = The Ströher standard for angular accuracy in angled brick slips is based on the DIN 105 standard for exposed clinker brickwork, but with only 50% of the permissible tolerance values. The Ströher specification is thus +/- 1°. This equates to a maximum deviation of +/- 4 mm on the stretcher side and +/- 2 mm on the header side for a corner with the 240 x 115 mm format.

The formats shown are illustrative drawings and are not binding. All information without

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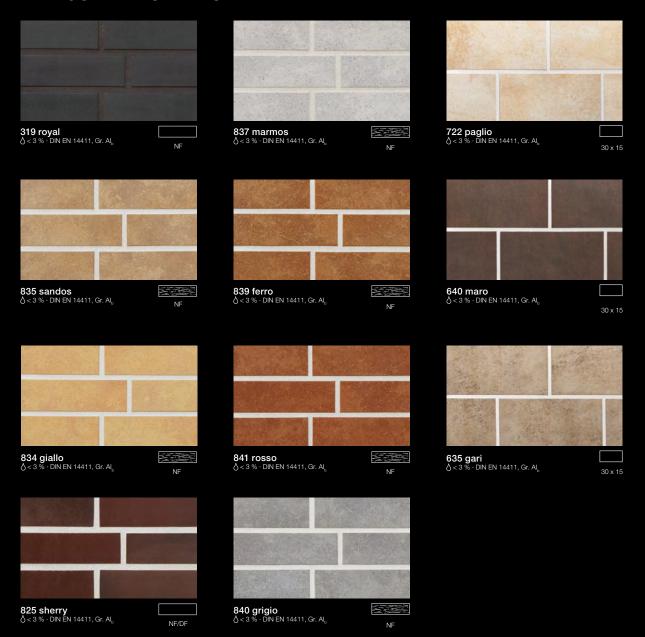


In compliance with DIN EN

Ecofriendly

KFRAVETTE®

FIRINGS AND FORMATS









PRODUCT DETAILS

KERAVETTE®

DIN EN 14411					
format no.	8071	7960	2110	2610	8315
description	brick slip with text. struct.	brick slip with text. struct.	brick slips	corner 1)	brick slips
nominal size (cm)	NF	DF	NF	NF	30 x 15
production size (mm)	240 x 71 x 8	240 x 52 x 8	240 x 71 x 11	175 x 71 x 52 x 11	294 x 144 x 10
834 giallo	★ PG 37 ●				
840 grigio	A. 33. 3				
835 sandos					
837 marmos	★ PG 32 ●				
839 ferro					
841 rosso					
319 royal			+ PG 37 ●	★ PG 76 ●	
825 sherry		★ PG 29 ●			
640 maro					
635 gari					★ PG 371 ○
722 paglio					
pieces per bundle	51	34	24	28	22
pieces per m2/rm incl. joint	50,00	67,00	50,00	12,50	22,00
pieces per pallet	4.131	4.692	2.208	1.680	1.144
m2/rm per bundle	1,02	0,51	0,48	2,24	1,00
m2/rm per pallet	82,62	70,03	44,16	134,40	52,00
bundles per pallet	81	138	92	60	52
kg per pallet	1.239	967	877	603	955
kg per piece	0,300	0,206	0,397	0,359	0,835
kg per m2/rm	15,000	13,802	19,850	4,488	18,370
kg per bundle	15,300	7,004	9,528	10,052	18,370
surcharge	*	*	*	*	*

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^{*} Ströher is the only German manufacturer offering a 25-year frost resistance guarantee on the following extruded products that have been correctly installed by a qualified professional tiler: Zoé, Gravel Blend, Epos, Aera T, Aera, Roccia X, Roccia A, Rorcia Perra, Duro, TerioTec® X Profile, TerioTec® X, TerioTec®, Stalotec®, Kontur, Stiltreu, Riegel 50, Handstrich, Steinlinge, Glanzstücke, Zeitlos, Keraprotect® and Keravette®. Please find further explanations in our general terms and conditions.



















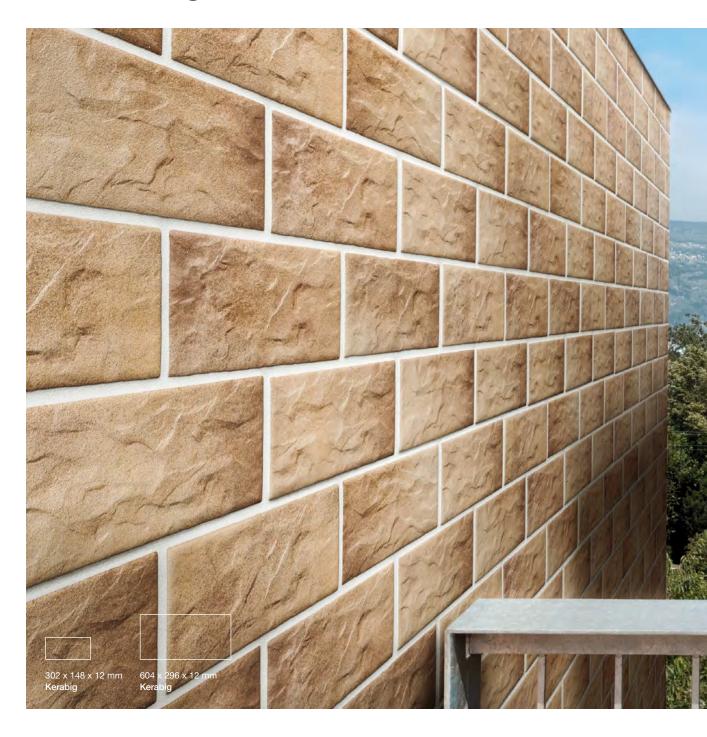






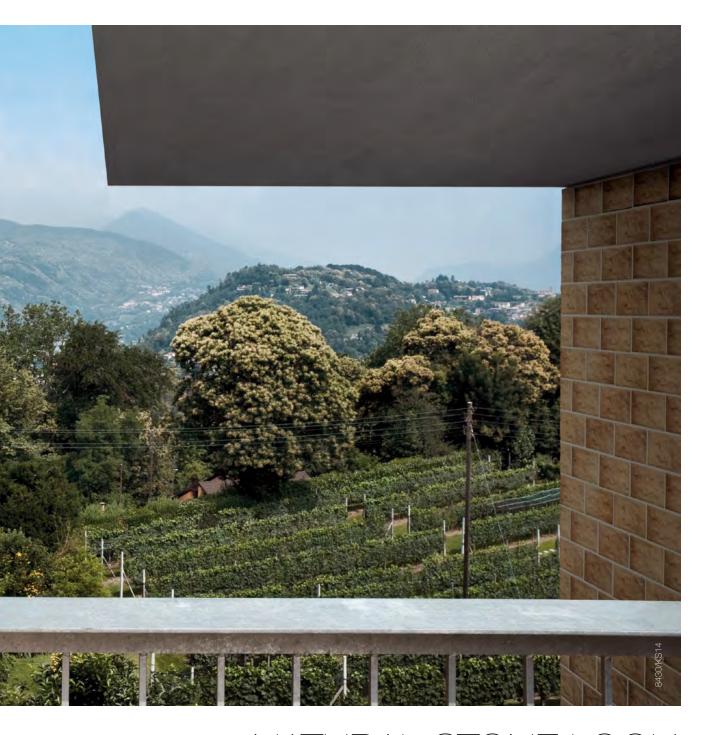
Tunnel kiln fired insulation systems

KERABIG®



NATURAL STONE IN CERAMIC, PARTIALLY CLAD OR FULLY CLAD, AND ALWAYS AN EXCITING DESIGN HIGHLIGHT.

Whether full or part cladding, the natural stone look lends facades a particular flair. This robust ceramic with the Ströher hard glaze comes in nature-inspired colours taken from granite, slate, basalt, marble, porphyrym sandstone and wood, and provides long-term protection against the effects of wind and weather. The actual costs of installation are well below those of natural stone and, when combined with an excellent insulation system, energy maintenance costs are also optimized. The large formats are an advantage when tiling and the convenient slurry method can be used – for the natural design accent on your facade.



NATURAL STONE LOOK IN AN ECONOMICALLY LARGE FORMAT.

KERABIG®

NATURAL STONE ACCENTS. GLAZED. ECONOMICAL.



PRODUCT DETAILS





KERABIG®

glazed, DIN EN 14411				
Format no.	8430	8463	8431	8432
Description	Kerabig [®]	Kerabig [®]	corner piece	miter cut corner pair
Nominal size (cm)	30 x 15	60 x 30	15	15
Production size (mm)	302 x 148 x 12	604 x 296 x 12	221 x 71 x 148 x 12	221 x 71 x 148 x 12
KS01 white KS02 yellow				
KS03 rose				
KS05 anthracite				
KS06 grey				
KS13 tabacco brown	★ PG 461 ●		PG 95 O	PG 87 O
KS14 brown flashed				
KS15 chocolate brown				
KS16 eres				
KS17 pidra KS18 tortoiseshell				
KS19 marble		★ PG 476 ●		
KS20 granite		× 1 u 0 c		
KS21 wood				
pieces per bundle	18	4	10	10
pieces per m²/rm incl. joint	21,00	5,50	6,45	6,45
pieces per pallet	936	160	-	-
m²/rm per bundle	0,86	0,73	1,55	1,55
m²/rm per pallet	44,57	29,09	-	-
bundles per pallet	52	40	-	-
kg per pallet	897	720	-	-
kg per piece	0,958	4,500	0,898	0,898
kg per m²/rm	20,118	24,750	5,792	5,792
kg per bundle	17,244	18,000	8,980	8,980
surcharge	*	*	*	*

= Discount on pallets.

Normally available ex stock.

PG = Price group (see price list 2017).

= Made to order – delivery

terms upon request.

= Minimum quantity: each

open box will incur a surcharge.

The formats shown are illustrative drawings and are not binding. All information without guarantee.

























STEP-ON SAFETY AND ANTI-SLIP PROPERTIES

Floor coverings in barefoot areas subject to wet conditions (NB)



e.g. barefoot areas (mostly dry), changing rooms



e.g. showers, pool surround and pool floor non-swimmer area, paddling pools, steps outside pools



e.g. in underwater steps, walk-through connecting pools, sloping pool edges



plain surface (R 10/A)



grained surface (R 11/B)

ANTI-SLIP SURFACES

SECUTON®

STALOTEC®

Anti-slip floor coverings for workplaces and working areas



Anti-slip surface, e.g. for staircases, medical practices, hospital wards, restaurants and canteens, entrance areas



Anti-slip floor coverings e.g. for washrooms, staff coffee and tea rooms



Anti-slip floor coverings e.g. for vehicle repair workshops, laboratories, beverage filling plant



Anti-slip floor coverings e.g. for cold storage rooms, fire stations, waste water treatment plant



Anti-slip floor coverings e.g. for abattoirs (V10), vegetable preparation areas (V6)



starpoint studded surface (R 12–V4/B)



round studded surface (R 13–V10/B)



plain surface (R 11/B)



wafer profile surface (R 12–V8/C)

TECHNICAL REGULATIONS FOR WORKPLACES (ASR A1.5/1,2), FLOORS

No.	Workrooms, work areas and operational traffic routes	R-1) Value	V-¹) Value	No.	Workrooms, work areas and operational traffic routes	R- ¹⁾ Value	V-1) Value	No.	Workrooms, work areas and operational traffic routes	R- ¹⁾ Value	V-¹) Value
0	General Workrooms and Working areas ³⁾				incl. service areas and serving counters	R9			sheet glas	R 11	
0.1	Entrances, foyers ⁴⁾ Staircases	R 9 R 11		10	Cold stores, deep freeze chambers, cold sto deep freeze buildings	ore build	ings,	18.4	Insulating glass manufacture, handling of desiccants	R 11	V 6
		or R 10	V 4	10.1	for non-packed goods	R 12		18.5	Packaging, despatch of sheet glass,		• •
0.3	Stairs, foyers ⁵⁾ External stairs	R 9 R 11		10.2	for packed goods	R 11		18.6	handling of non-stick agents	R 11 R 11	V 6
0.4	External stairs	or R 10	V 4	11	Food sales establishments, points of sale,			18.6	Etching and acid polishing plants for glass	нп	
0.5	Ramps, internal ⁵⁾ (e.g. wheelchair ramps,				serving counters and halls			19	Concrete works		
	compensating slopes, transport routes)	One R- group	Displace- ment	11.1 11.1.1	Reception of goods meat for non-packed goods	R 11		19.1	Concrete washing areas	R 11	
		group higher than is required	(V-value)	11.1.2	for packed goods	R 10		20	Storage depots		
		for the access	for the	11.2	Reception of goods fish	R 11		20.1	Stores for oils and greases	R 12	V 6
		flooring	flooring	11.3	Serving counters for meat and sausage for non-packed goods	B 11		20.2	Storage areas for packaged foodstuffs Open-air storage areas	R 10 R 11	
			if appli- cable	11.3.2	for packed goods	R 10		20.5	Open-ail storage areas	or R 10	V 4
0.6	Sanitary areas	R9		11.4	Serving counters for meat and sausage,						
0.6.1 0.6.2	Toilets Changing cubicles and washrooms	R 10		11.5	packed goods Serving counters for diary and delicatessen	R 10		21 21.1	Chemical and thermal treatment of iron and Pickling plants	R 12	
0.7	Off-duty areas				products, non-packed goods	R 10		21.2	Hardening plants	R 12	
0.8	(e. g. waiting rooms, works canteens)First aid rooms and similar facilities (see ASR A4	R 9		11.6	Serving counters for fish	D 10		21.3	Laboratories	R 11	
0.0	Tilst aid 100115 aild sittliai lacilites (see ASITA4	.0) 11 9		11.6.1 11.6.2	for non-packed goods for packed goods	R 12 R 11		22	Metallurgical processes, metal workshops		
1	Production of margarine, edible fats and oi			11.7	Serving counters, apart from no. 11.3 to 11.6	R 9		22.1	Galvanizing shops	R 12	
1.1 1.2	Dripping, cooking fat Edible oil refineries	R 13 R 13	V 6 V 4	11.8	Meat preparation room	D 40	V 8	22.2	Grey cast iron working	R 11	V 4
1.3	Production and packaging of margarine	R 12	V	11.8.1 11.8.2	for meat preparation, apart from no. 5 for meat processing, apart form no. 5	R 12 R 11	V 8	22.3	Mechanical metalworking departments (e.g. turning milling), stamping, pressing,		
1.4	Production and packaging of edible fat,			11.9	Florists' shops and service rooms	R 11			drawing (pipes, wire) departments and		
	filling of edible oil	R 12		11.10	Sales areas with oven	D 44		00.4	areas with high lubricant oil load	R 11	V 4
2	Dairy products preparation and processing	ı,		11.10.1 11.10.2	For the production of baked goods For final baking of prebaked goods	R 11 R 10		22.4	Component cleaning stations, steam cleaning	R 12	
	cheese production			11.11	Sales ares with "friteuse" or grill installations	R 12	V 4	23	Workshops for vehicle maintenance		
2.1 2.2	Fresh milk processing, incl. butter-making Cheese-making, storage and packaging	R 12 R 11		11.12	Sales and customer service areas Preparation areas for foodstuffs for	R 9		23.1	Repair, maintenance and servicing areas Working and testing bays	R 11	V 4
2.3	Icecream manufacture	R 12		11.13	Preparation areas for foodstuffs for self-service sale	R 10		23.2 23.3	Washing bays	R 12 R 11	V 4 V 4
				11.14	Cash desk areas, goods wrapping areas	R 9					
3 3.1	Production of chocolate and confectionery Sugar boiling kitchen	R 12		11.15	Open-air sales areas	R 11 or R 10	V 4	24 24.1	Workshops for aircraft maintenance	R 11	
3.2	Cocoa production	R 12				OI N IU	V 4	24.1	Hangars Sheds, dockyards	R 12	
3.3	Raw mix production	R 11		12	Public health areas			24.3	Washing bays	R 11	V 4
3.4	Slab and bar chocolate production, manufacture of filled chocolates and pralines	R 11		12.1 12.2	Disinfection rooms (wet) Precleaning areas for sterilization	R 11 R 10		25	Sewage and wastewater treatment		
				12.3	Faecal rooms, drain rooms, non-disinfected	n IU		25.1	Pumping stations	R 12	
4	Production of bakery goods (bakeries, cake				carework rooms	R 10		25.2	Sludge dewatering plants	R 12	
4.1	shops, production of biscuits and dry bake Dough preparation	ry goods R 11)	12.4 12.5	Autopsy departments Therapeutic baths, hydrotherapy,	R 10		25.3 25.4	Computer rooms Workstations, parking, working platforms	R 12	
4.2	Areas mainly for the processing of fatty or			12.5	mud bath preparation	R 11		20.4	for service and maintenance	R 12	
4.0	liquid mixtures	R 12	V 4	12.6	Washrooms for operating theatres,						
4.3	Washing-up rooms	R 12	V 4	12.7	plaster rooms Sanitary areas, station baths	R 10 R 10		26 26.1	Fire stations Fire service vehicles parking stations	R 12	
5	Abattoirs, meat preparation and processing	9		12.8	Medical diagnostic and therapy areas,	11 10		26.2	Hose servicing areas	R 12	
5.1	Abattoirs	R 13	V 10		massage rooms	R 9			-		
5.2 5.3	Tripe and entrails preparation Meat cutting-up	R 13 R 13	V 10 V 8	12.9 12.10	Operating theatres Station with sick bed rooms and corridors	R 9 R 9		27 27.1	Functional rooms in the respiration protection Preparation room	training R 10	facility
5.4	Sausage kitchens	R 13	V 8	12.11	Medical practices and day clinics	R 9		27.2	Fitness training room	R 10	
5.5	Cooked sausage department	R 13	V 8	12.12	Apothecaries (chemnists' shops with			27.3	Practice room	R 11	
5.6 5.7	Raw sausage department Sausage drying room	R 13 R 12	V 6	12.13	dispensing departments) Laboratories	R 9 R 9		27.4 27.5	Lock Target room	R 10 R 11	
5.8	Brine department	R 12		12.13	Hairdressing salons	R 9		27.6	Heat acclimatization room	R 11	
5.9 5.10	Smoking department	R 12 R 12	V/G					27.7	Control centre	R 9	
5.10	Poultry processing Cutting-up and packaging department	R 12	V 6	13 13.1	Laundries Rooms with washing machines or combined			28	Schools and nursery schools (kindergartens	-)	
5.12	Store for sausage casings	R 12	V8 ⁶⁾	10.1	washing machines and spin-driers	R 9		28.1	Entrances, corridors, indoor recreation areas	" R9	
6	Preparation and processing of fish, delicate	occon nr	ducte	13.2	Rooms with washing machines, in which the	D 44		28.2	Classrooms, assembly halls	R9	
6.1	Preparation and processing of fish	R 13	V 10	13.3	washing is removed while dripping wet Rooms for ironing and mangling	R 11 R 9		28.3 28.4	Staircases Toilets, washrooms	R 9 R 10	
6.2	Production of delicatessen goods	R 13	V 6					28.5	Teaching kitchens in schools		
6.3	Mayonnaise production	R 13	V 4	14	Animal feed concentrate production				(see also no. 9)	R 10	
7	Vegetables preparation and processing			14.1 14.2	Dry feed production Feed concentrate production with use of	R 11		28.6	Kitchens in nursery schools (kindergartens), (see also no. 9)	R 10	
7.1	Sauerkraut production	R 13	V 6	17.2	fat and water	R 11	V 4	28.7	Mechanical workshops for woodworking	R 10	
7.2 7.3	Tinned vegetables production Sterilization rooms	R 13 R 11	V 6					28.8	Specialist works department	R 10	
7.4	Rooms for preliminary preparation of	13.11		15 15.1	Leather goods production, textiles Water workshop in tanneries	R 13		28.9	Break courtyards	R 11 or R 10	V 4
	vegetables for processing	R 12	V 4	15.2	Rooms with greenfleshing machines	R 13	V 10			01 11 10	• •
8	Wet areas for the production of foodstuffs	and drint		15.3	Rooms with use of leather glue	R 13	V 10	29	Banks		
0	(if not specifically mentioned)	and drink	ıs	15.4 15.5	Grease rooms for waterproofing Dyeing plants for textiles	R 12 R 11		29.1	Counter halls	R9	
8.1	Storage cellar, fermentation cellar	R 10		10.0				30	Operational traffic routes in external areas		
8.2	Soft drinks bottling, fruit juice production	R 11		16	Paint and lacquer application shops	D 40	1/ 40	30.1	Footpaths	R 11	1//
9	Kitchen, dining-rooms			16.1 16.2	Wet grinding areas Pulverbeschichtung	R 12 R 11	V 10	30.2	Loading ramps	or R 10	V 4
9.1	Gastronomic kitchens	D :-		16.3	Lackierung	R 10		30.2.1	covered	R 11	
0.1	(restaurant kitchens, hotel kitchens) Kitchens for communal catering in homes,	R 12		47	Oi- itt					or R 10	V 4
		R 11		17 17.1	Ceramic industry Wet grinding (preparation of ceramic raw			30.2.2	uncovered	R 12 or R 11	V 4
9.2	schools, kindergartens, sanatoria				materials)	R 11		30.3	Sloping ramps	R 12	
	schools, kindergartens, sanatoria Kitchens for communal catering in	D :-			Mixers			00.1	(e.g. for wheelchairs, loading bridges)	or R 11	V 4
9.2 9.3	schools, kindergartens, sanatoria Kitchens for communal catering in hospitals, clinics	R 12		17.2				30.4	Refuelling areas		
9.2	schools, kindergartens, sanatoria Kitchens for communal catering in hospitals, clinics Large kitchens for communal catering in	R 12		17.2	Handling of materials such as bitumen, pitch	R 11	VA	30 4 1		R 11	
9.2 9.3 9.4	schools, kindergartens, sanatoria Kitchens for communal catering in hospitals, clinics Large kitchens for communal catering in university dining halls, canteens, delivery service meals ("meals on wheels")	R 12	V 4	17.2	Handling of materials such as bitumen, pitch graphite, synthetic resins Pressing, extrusion (shaping)	R 11	V 6	30.4.1 30.4.2	covered uncovered	R 11 R 12	
9.2 9.3	schools, kindergartens, sanatoria Kitchens for communal catering in hospitals, clinics Large kitchens for communal catering in university dining halls, canteens, delivery service meals ("meals on wheels") Food preparation kitchens,	R 12	V 4		Handling of materials such as bitumen, pitch graphite, synthetic resins Pressing, extrusion (shaping) Handling of materials such as bitumen, pitch,			30.4.2	covered uncovered		
9.2 9.3 9.4 9.5	schools, kindergartens, sanatoria Kitchens for communal catering in hospitals, clinics Large kitchens for communal catering in university clining halls, canteens, delivery service meals ("meals on wheels") Food preparation kitchens, "Fast Food" kitchens, snack bars	R 12	V 4	17.3	Handling of materials such as bitumen, pitch graphite, synthetic resins Pressing, extrusion (shaping) Handling of materials such as bitumen, pitch, graphite, synthetic resins	R 11	V 6	30.4.2 31	covered uncovered Parking areas		
9.2 9.3 9.4	schools, kindergartens, sanatoria Kitchens for communal catering in hospitals, clinics Large kitchens for communal catering in university dining halls, canteens, delivery service meals ("meals on wheels") Food preparation kitchens, "Fast Food" kitchens, snack bars Defreezing and reheating kitchens Coffee- and teamaking kitchens,	R 12 R 12 R 10	V 4		Handling of materials such as bitumen, pitch graphite, synthetic resins Pressing, extrusion (shaping) Handling of materials such as bitumen, pitch,			30.4.2	covered uncovered Parking areas Garages, above-ground and underground	R 12	
9.2 9.3 9.4 9.5 9.6 9.7	schools, kindergartens, sanatoria Kitchens for communal catering in hospitals, clinics Large kitchens for communal catering in university dining halls, canteens, delivery service meals (meals on wheels*) Food preparation kitchens, "Fast Food" kitchens, snack bars Defreezing and reheating kitchens Coffee- and teamaking kitchens, station kitchens, hotels garnis*, station kitchens	R 12	V 4	17.3 17.4 17.5	Handling of materials such as bitumen, pitch graphite, synthetic resins Pressing, extrusion (shaping) Handling of materials such as bitumen, pitch, graphite, synthetic resins Casting departments Glazing departments	R 11 R 12 R 12	V 6	30.4.2 31	covered uncovered Parking areas Garages, above-ground and underground garages not influenced by weather conditions Garages, above-ground and underground gara	R 12 R 10 ges	
9.2 9.3 9.4 9.5 9.6 9.7 9.8	schools, kindergartens, sanatoria Kitchens for communal catering in hospitals, clinics Large kitchens for communal catering in university dining halls, canteens, delivery service meals ("meals on wheels") Food preparation kitchens, "Fast Food" kitchens, snack bars Defreezing and reheating kitchens Coffee- and teamaking kitchens, kitchens in "hotels garnis", station kitchens Washina-up rooms	R 12 R 12 R 10 R 10		17.3 17.4 17.5 18	Handling of materials such as bitumen, pitch graphite, synthetic resins Pressing, extrusion (shaping) Handling of materials such as bitumen, pitch, graphite, synthetic resins Casting departments Glazing departments	R 11 R 12 R 12 atural sto	V 6	30.4.2 31 31.1	covered uncovered Parking areas Garages, above-ground and underground garages not influenced by weather conditions Garages, above-ground and underground garant that are influenced by weather conditions	R 12 R 10 ges R 11	V.4
9.2 9.3 9.4 9.5 9.6 9.7	schools, kindergartens, sanatoria Kitchens for communal catering in hospitals, clinics Large kitchens for communal catering in university dining halls, canteens, delivery service meals (meals on wheels*) Food preparation kitchens, "Fast Food" kitchens, snack bars Defreezing and reheating kitchens Coffee- and teamaking kitchens, station kitchens, hotels garnis*, station kitchens	R 12 R 12 R 10	V 4 V 4	17.3 17.4 17.5	Handling of materials such as bitumen, pitch graphite, synthetic resins Pressing, extrusion (shaping) Handling of materials such as bitumen, pitch, graphite, synthetic resins Casting departments Glazing departments	R 11 R 12 R 12	V 6	30.4.2 31 31.1	covered uncovered Parking areas Garages, above-ground and underground garages not influenced by weather conditions Garages, above-ground and underground garant that are influenced by weather conditions	R 12 R 10 ges	V 4

¹⁾ Slippage risk assessment class (R-group). ²⁾ Displacement space with characteristic value for the minimum volume. ³¹ For floors in wet areas which are frequented by people with bare feet, see GUV (German accident insurance and prevention association) information sheet. ¹ Bodenbeiläge für nassbelastete Barfußbereiche' (GUV-1 5827). ⁴ Entrance areas according to them 0.1 are those areas that can be accessed through entrances directly from outside and where moisture may be brought in from outside (see also Point 6, Paragraph 3, Use of means for collecting dirt and moisture). For neighbouring areas or other large spaces, Point 4, Paragraph 10 must be observed. ⁶ Stairs, ramps in accordance with items 0.3 and 0.5 are those onto which moisture may be introduced from outside. For neighboring areas Point 4, Paragraph 10 must be observed. ⁶ If a uniform floor covering has been laid throughout, the displacement space may be lowered to V 4 on the basis of a hazard assessment (taking into account the cleaning method, the work processes and the amount of slippery materials likely to be on the floor). ⁷ The pedestrian areas that are not subject to slipping hazards due to the influence of the weather, such as heavy rain or moisture that has been carried indoors.

GENERAL REQUIREMENTS AND TESTS

Keraplatte®, clinker brick slips, terrace slabs

DIN EN 14411, Gr. All_{a-Tell} (enqual DIN EN 186, Part 1) appendix B and DIN EN 14411, Gr. Al_b (enqual DIN EN 121) appendix A

Footnotes to tables Split tiles/Keraplatte®

- ²⁾ Due to the firing process slight deviations from the respective standard colours are unavoidable. The extent of the permissible colour deviation should be agreed by the parties concerned. This does not apply to deliberate irregularities in the colour nuances in the facial surface of extruded tiles with low water absorption (which may be unglazed, partly glazed or fully glazed and to the play of colours within a floor cladding, which is required and characteristic of the material concerned. Spots or coloured specks, which have been intentionally applied for decorative reasons, should not be regarded as defects.
- 3) Certain tile decors have a tendency to crazing (glaze cracking). If the manufacturer draws attention to this, the test for crazing resistance according to Standard DIN EN ISO 10545-11 will not be applied.
- ⁴⁾ Slight colour changes should not be taken to indicate chemical attack.
- $^{5)}$ WA \leq 3% appendix A \leq 275 mm 3 WA 3% \leq 6% appendix B \leq 393 mm 3

Special note by Ströher GmbH on the Split tiles and Keraplatte®:

According to the Product Standard DIN EN 14411 frost resistance is "required, if agreed". This applies to requirements of the test according to ISO 10545-12. In addition Split tiles and Keraplatten and terrace slabs if correctly laid satisfy the more stringent conditions in practice extending beyond those covered in the test.

No.	Property	Requirement to DIN EN		Test acc. to	Test result Split tiles	Test result Keraplatten
Dime 1	ensions and surface quality Length and width The limiting deviation (%) of the mean value for each tile (2 or 4 edges) from the work size (W). Limiting deviation (%) of the mean value for each tile (2 or 4 edges) from the mean value from 10 specimens (20 or 40 edges).	A 1,00 max. ± B 1,25 max. ± ± 1,00	± 2 mm			
2	Thickness The limiting deviation (%) of the mean value for each tile from the work size thickness (W)	± 10				
3	Straightness of edges ¹¹ (facial surface) The limiting deviation (%) from the straightness, taken on the corresponding work size value.	± 0,5		EN 98 ISO 10545-2	fulfilled	fulfilled
4	Rectangularity ¹⁾ Limiting deviation (%) from rectangularity, taken on the corresponding work size value	± 1,0		100 10 2		
5	Surface evenness (planarity) The limiting deviation (%) from planarity a) Central curvature, taken on the diagonal calculated from the work size b) Edge curvature (camber), taken on the corresponding work size c) Twist (formerly warpage), taken on the diagonal calculated from the work size	± 0,5 ± 0,5 ± 0,8				
Surfa	ace quality ²⁾	Min. 95% free defects	e from	EN 98 ISO 10545-2	Free from defects w the appearance of a surface: n	relatively large tile
	sical properties er absorption (%)	A < 3 B < 6		EN 99 ISO 10545-3	< 5	< 3
Bend	ding-tensile strength N/mm² (modulus of bending)	A < 23 B < 20		EN 100 ISO 10545-4	25 –	30
Scrat	ch hardness of surface (Mohs) a) Glazed tiles b) Unglazed tiles	min. 5 min. 6		EN 15771 EN 15771	6 – 6 –	
Resi	stance to abrasion a) Resistance to deep abrasion of unglazed tiles, volume loss in mm³ b) Resistance to surface abrasion of glazed dry pressed and extruded tiles in Abrasion Groups I – V	275 ⁵⁾ The abrasion of to be given by manufacture	y the	EN 102 ISO 10545-6 EN 154 ISO 10545-7	see ta Delivery Pr	
	ficient of linear thermal expansion at room perature up to 100° C in K ⁻¹	max. r 10 x 10 ⁻⁶ 12	max. x 10 ⁻⁶	EN 103 ISO 10545-8	7–8 x	10-6
Ther	mal shock resistance	required	d	EN 104 ISO 10545-9	fulfil	ed
	ing resistance [®] ed dry pressed and extruded tiles	required	d	EN 105 ISO 10545-11	fulfil	ed
Frost	resistance	required, agreed		EN 202 ISO 10545-12	fulfil	ed
Resis	nical properties stance to spotting or staining agents, ressed and extruded tiles, Classes 1–3	glazed min. cla unglazed norma		EN 122 ISO 10545-14	glazed fi unglazed mi	ulfilled, n. group 2
addit	stance to household chemicals and pool water vives (swimming pools) (apart from cleaning agents aining hydrofluoric acid and its compounds) Glazed and unglazed tiles, Classes A to C	min. Class required		ISO 10545-13 EN 122 EN 106	fulfil	ed
(apar	tance to acids and alkalis t from hydrofluoric acid and its compounds) ad and unglazed tiles, Classes A to C	min. Class required		ISO 10545-13 EN 122 EN 106	fulfil	ed
Δntic	slip properties			DIN 51097 DIN 51130	see ta Delivery Pr	

¹⁾ Only applicable to tiles with straight edges.

	nominal dimen	sion requirement N	Test	
Field of application	7 cm ≤ N < 15 cm	N ≥ 15 cm	acc. to	Test result
Dimensions and surface quality Length and width Deviation of the average side length of eac dry pressed and extruded tile (2 or 4 sides) from the work size (W)	± 0,9 mm	± 0,6 % max. ± 2,0 mm		
Thickness Deviation of the average thickness of each dry pressed or extruded tile from the work size.	± 0,5 mm	± 5 % max. ± 0,5 mm		
Straightness of sides ¹⁾ (facial surface) Maximum deviation taken on the corresponding work size	± 0,75 mm	± 0,5 % max. ± 1,5 mm		fulfilled
Rectangularity ¹⁾ Maximum deviation, taken on the corresponding work size	± 0,75 mm	± 0,5 % max. % ± 2,0 mm	EN 98 ISO 10545-2	iaiiiida
Flatness Maximum unit variance, a) Central curvature, taken on the diagonal calculated from the work size b) Edge curvature (camber), taken on the corresponding work size c) Twist (formerly warpage), taken on the diagonal calculated from the work size	± 0,75 mm	± 0,5 % max. ± 2,0 mm		
Surface quality ²	Free from visible defer appearance of relative	cts which would impair the ely large surfaces: min 95%		95% free from defects
Physical properties Water absorption (%)		$E_b \le 3.0 \%$ gle value 3,3	EN 99 ISO 10545-3	fulfilled
Flexural strength (modulus of bending) N/mm²	min. 30		EN 100 ISO 10545-4	Average 35
Scratch hardness of surface (Mohs) Glazed dry pressed and extruded tiles	min. 5		EN 15771	6–7
Resistance to abrasion Resistance to surface abrasion of dry pressed and extruded tiles in Abrasion, Group 1–5		ups to be given by the ufacturer	EN 102 ISO 10545-6	see table in Delivery Programme
Coefficient of linear thermal expansion at room temperature up to 100° C in $\ensuremath{\mathrm{K}^{\text{-1}}}$	max.	. 9 x 10 ⁻⁶	EN 103 ISO 10545-8	7- x 10 ⁻⁶
Thermal shock resistance	re	quired	EN 104 ISO 10545-9	fulfilled
Crazing resistance ³⁾ glazed dry pressed and extruded tiles	re	quired	EN 105 ISO 10545-11	fulfilled
Frost resistance	re	quired	EN 202 ISO 10545-12	fulfilled
Chemical properties Resistance to spotting or staining agents, glazed dry pressed and extruded tiles, Classes 1–3	min.	Class 3	EN 122 ISO 10545-14	fulfilled
Resistance to household chemicals and pool water additives (swimming pools) (apart from cleaners containing hydrofluoric acid and its compounds) Glazed dry pressed and extruded tiles, Classes A to C	min.	min. Class B		fulfilled
Resistance to acids and alkalis (apart from hydrofluoric acids and their compounds) Glazed dry pressed and extruded tiles, Classes A to C	min.	Class B	ISO 10545-13 EN 122	fulfilled
Antislip properties			DIN 51097 DIN 51130	see table in Delivery Programme

Kerafliese® DIN EN 14411, appendix H, (equal DIN EN 176)

Footnotes to table Kerafliese®:

Special note by Ströher GmbH on the Kerafliese®:

According to Product Standard DIN EN 14411 Gr. Bla and Blb frost resistance is required. The Test Standard applying is ISO 10545-12. It has been found in practice that, despite compliance with the Standard, under inclement weather conditions frost damage to dry pressed tiles cannot be entirely excluded. For reasons of safety in tile fixing in outdoor areas we therefore recommend the use of our products of the split tiles and Keraplatten range. We can offer no guarantee for Kerafliesen laid in outdoor areas which contravene this recommendation.

Only applicable to dry pressed and extruded tiles with straight edges.

²⁾ Due to the firing process slight deviations from the respective standard colours are unavoidable. This does not affect deliberate irregularities of the colour nuances in the facial surface of dry pressed and extruded tiles (which may be unglazed, partly or fully glazed) and to the play of colours within a floor cladding, which is required and characteristic of the material concerned. Spots coloured specks, which have been intentionally applied for decorative reasons, should not be regarded as defects.

³⁾ Certain types of glaze may have a tendency to crazing. If the manufacturer draws attention to this, the test for crazing resistance according to Standard DIN EN ISO 10545-11 will not be applied.

⁴⁾ Slight colour changes should not be taken to indicate chemical attack

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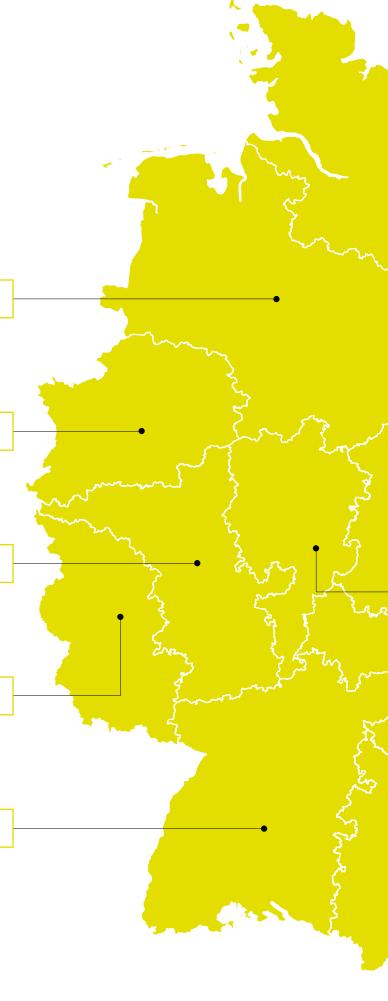
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OUTDOOR TESTED FROST PROOF: FUNCTIONAL CERAMICS WITH MEMBRANE EFFECT.



Ströher heavy clay ceramics possess "breathable" capillary channels and a "waterproof" pore structure with a draining, homogenous particle structure. So even the slightest amount of condensation can escape naturally and won't have to force its way out of the tile. We call this the membrane effect. In transitional seasons and depending on the regional location, ceramics in outdoor areas will have to be able to withstand temperature fluctuations of up to 70°C and rapid freeze/thaw cycles. Ströher heavy clay ceramics can do this – compliant with the DIN EN ISO 10545-12 test standard, even beyond the required laboratory conditions.

WITH 25 YEARS FROST RESISTANCE GUARANTEE.

The highly structured reverse surface of the tensile heavy clay ceramics made from wet clay ensures optimal interlocking with the subsurface. This ensures optimum adhesive tensile strength. In contrast to the 'glazed' surface of the dry pressed body, heavy clay ceramics do not come loose even under heat stress, provided they are properly laid.

DIAGRAMMATIC TILE

Even the smallest amount of condensation that may have collected as a result of the laying conditions cannot escape naturally.

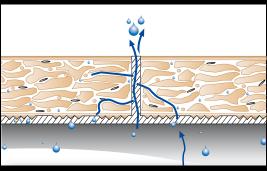


TILE REVERSE SIDE: TILE

Smooth pore structure on the adhesive surface of the stoneware slab with poor adhesion properties, SEM image at 500X magnification – direct view.

DIAGRAMMATIC STRÖHER KERAPLATTE®

Water that has penetrated can escape in the quickest possible way through the capillary channels and frost damage will not occur.





TILE REVERSE SIDE: STRÖHER KERAPLATTE®
Keraplatte® programme with very good adhesion properties, SEM image at 500X magnification – direct view.

^{*} Ströher is the only German manufacturer offering a 25-year frost resistance guarantee on the following extruded products that have been correctly installed by a qualified professional tiler: Zoé, Gravel Blend, Epos, Aera T, Aera, Roccia X, Roccia, Asar, Terra, Duro, TerioTec® X Profile, TerioTec® X, TerioTec®, Secuton®, Stalotec®, Kontur, Stiltreu, Riegel 50, Handstrich, Steinlinge, Glanzstücke, Zeitlos, Keraprotect® and Keravette®. Please find further explanations in our general terms and conditions.

APPLICATION INFORMATION FOR OUTSIDE FLOORING AND OUTSIDE STAIRS

Ceramic outdoor floorings have to be installed in accordance with the respective German ZDB informational leaflet: "Outdoor flooring: flooring installation of buildings with tiling and paving", edition of July 2008.

- · FLOORING INSTALLATION WITH SEALING IN ACCORDANCE WITH DIN 18195
- · FLOORING INSTALLATION WITH BONDED SEALING

Stairs outdoors and flooring edge finishes with angles, Florentines or Loft stair tread tiles are further to be used as follows:



Always place stair risers behind the beading or behind the edge of the stair tread tile or angle!



Stair construction:
We recommend 1–2%
of slope for water draining.



Leave a gap of 3–4 mm between the stair riser and the stair tread tile or angle. Do not grout.



Not recommended for placing-and constructional reasons.

OUTDOORS, THE APPLICATION AND GROUTING OF BOTH THE STAIR TREAD IN CONNECTION TO THE RISER LEG LEADS TO DAMAGE FOR CONSTRUCTIONAL REASONS. To ensure safe stair construction, the riser leg lead is to be positioned behind the stair tread or angle with a gap of 3–4 mm and they are not to be grouted together (see diagram (layout).



Complaints which can be traced back to improper installation cannot be settled by the manufacturer.

HOW TO APPLY CLINKER BRICK SLIPS CORRECTLY TO A FACADE

PREPARATION: Before applying the slips, the visible dimensions of the window and door lintels need to be worked out. It is rare that the reveal and lintel measurements correspond to the standard brick slip sizes. This is why the joints between the brick slips need to be adjusted. The overview dimensions calculated are then also transferred to the outside corners.

PROCEDURE: After working out the heights at the corners of the walls, the angles at the outer corners are applied using the floating-buttering method. "Floating" describes the application of the adhesive using a notched trowel in medium-bed adhesive. "Buttering" means coating the back of the brick slip with adhesive using a spatula or trowel. Before the surface is worked, the connections between stretches of masonry first need to be determined. In most cases, 'disordered' joining is recommended in which five head ends per square metre are included. The head visually forms the front end of an entire brick and in the case of clinker slips is cut from the surface using a tile cutter or a radial cutter.

JOINTING: After applying the clinker slips and after a corresponding drying time (see the adhesive manufacturer's instructions), a start can be made on grouting. Clinker slips with smooth surfaces can be processed by the slurry method. There are a number of grouts on the market but some have plastic and pigment additives. For this reason, you should always consult the mortar manufacturer regarding suitability before choosing the grout. All rough, patinated and textured surfaces are grouted with a conventional pointing trowel and a metal float.



Window lintel perfectly replicated with angles.



The corner angles are worked using the floating-buttering method.



Use a string to plumb the clinker area. The clinker slips are pressed into the adhesive bed.



The finished surface. Grouting can be done after the appropriate drying time.

CONVENTIONAL GROUTING WITH POINTING TROWEL



Jointing with a trowel allows you to create different looks.



With the slurry method, the joints are filled diagonally with the grouting or plaster float. Walls should be worked from top to bottom.



The excess grout is washed off diagonally using a plaster float with a sponge or foam pad.



The vertical joints can be finished more easily with a smaller pointing trowel.



Sweeping out the joint gives it a corresponding structure.



The finished joint pattern. Full masonry stretches are grouted at one go.



The finished joint pattern after slurry treatment. A wall surface from the GLANZSTÜCKE series.





